



**INDRADHANUSH GAS GRID LIMITED**

(Joint Venture of IOCL, ONGC, GAIL, OIL and NRL)

**GUWAHATI, ASSAM**

**CORRIGENDUM # 1**

**FOR**

**LAYING & CONSTRUCTION OF STEEL GAS PIPELINE  
AND TERMINALS ALONG WITH ASSOCIATED  
FACILITIES FOR NORTH EAST GAS GRID (NEGG)  
PIPELINE SECTION-1 & 2**

**OPEN DOMESTIC COMPETITIVE BIDDING**

**Tender no.: 05/51/23UU/IGGL/001-i-1**

**Visit: [www.tenderwizard.com/MECON](http://www.tenderwizard.com/MECON)  
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**PREPARED AND ISSUED BY**

**MECON LIMITED**

(A Govt. of India Undertaking)

Delhi, India



IGGL

**CORRIGENDUM # 1**  
**LAYING & CONSTRUCTION OF STEEL GAS PIPELINE AND TERMINALS ALONG WITH ASSOCIATED FACILITIES FOR NORTH EAST**  
**GAS GRID (NEGG) PIPELINE SECTION-1 & 2**  
**Tender no. : 05/51/23UU/IGGL/001-i-1**



MECON LIMITED

Dated : 24.09.2020

| Sl. No. | Description                                       | Volume           | Page No. | Clause / Para / Section                       | Amendment / Addition / Modification / Deletion |   |
|---------|---|------------------|----------|---|--|---|
| 1       | LR Bend Specification                             | Volume II of IV  | -        | Technical Specifications for Mechanical Works | Addition                                       | Technical specification no. MEC/TS/05/62/015 is added as <b>Annexure-1 to this corrigendum</b>  |
| 2       | LR bend Datasheet                                 | Volume I of IV   | -        | Particular Job Specification                  | Addition                                       | Data sheet no.MEC/23UU/05/28/M/001/DS-015 has been added as <b>Annexure-2 to this Corrigendum.</b>  |
| 3       | P&IDs   | Volume III of IV | -        | P&IDs   | Modification                                   | Modified P&IDs are attached as <b>Annexure-3 to this Corrigendum.</b>   |
| 4       | Conditions for Issue & Reconciliation of Material | Volume I of IV   | 321      | Clause no. 5 of Annexure -8 to SCC            | Addition                                       | Following is added to clause no. 5.0 'Line Pipes':<br><br>5.3 Reconciliation of Line Pipe issued to contractor on account of fabrication of LR bends shall be dealt separately. Justification/calculation of scrap and other wastage shall be submitted to EIC for their review and further clearance.<br><br>If Scrap/wastage generated by the Contractor found in excess with respect to approved justification/calculation, penal rates shall be charged for excess scrap/wastage inline with the provision of contract. |

**All other terms & conditions of tender document remain unaltered.**


## **TECHNICAL SPECIFICATION OF LR BEND**

PROCESS & PIPING DESIGN SECTION  
MECON LIMITED  
DELHI - 110 092



TECHNICAL SPECIFICATION  
FOR  
LONG RADIUS BENDS


SPECIFICATION NO. : MEC/TS/05/62/015, Rev-1


|                               |                   |                                    |                        |   |
|-------------------------------|-------------------|------------------------------------|------------------------|---|
| <b>MECON LIMITED</b><br>DELHI |                   | PROCESS & PIPING<br>DESIGN SECTION | STANDARD SPECIFICATION |  |
| TITLE                         | LONG RADIUS BENDS | SPECIFICATION NO.                  |                        | PAGE 1 OF 8   |
|                               |                   | MEC/TS/05/62/015                   |                        | REVISION 1  |


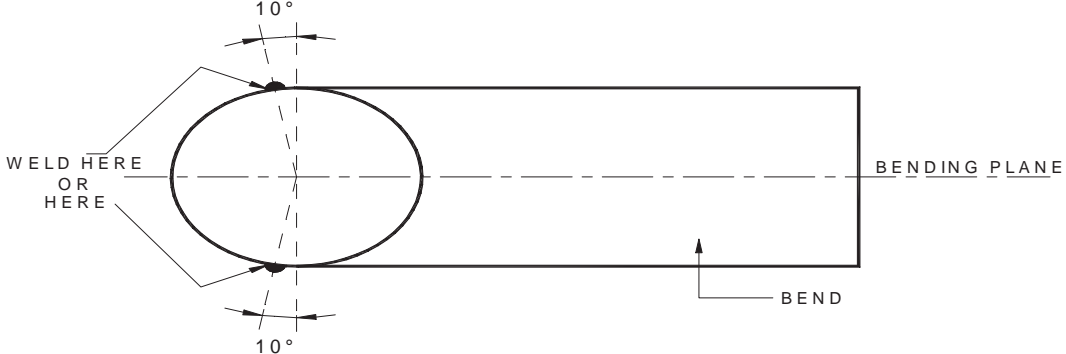
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- 6.0 MARKING, PACKING AND SHIPMENT
- 7.0 WARRANTY
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| Revision No.         | Date | Revised by          | Checked by           | Approved by |
|----------------------|------|---------------------|----------------------|-------------|
|                      |      |                     |                      |             |
|                      |      |                     |                      |             |
|                      |      |                     |                      |             |
| <b>PREPARED BY :</b> |      | <b>CHECKED BY :</b> | <b>APPROVED BY :</b> |             |
|                      |      |                     |                      |             |


|                                |  |  |                               |   |
|--------------------------------|--|--|-------------------------------|---|
| <b>MECON LIMITED<br/>DELHI</b> |  | <b>PROCESS &amp; PIPING<br/>DESIGN SECTION</b> | <b>STANDARD SPECIFICATION</b> |  |
| <b>TITLE</b>                   | <b>LONG RADIUS BENDS</b>   | <b>SPECIFICATION NO.</b>                       | <b>PAGE 2 OF 8</b>            |   |
|                                |  | MEC/TS/05/62/015                               | REVISION 1                    |   |
| <b>1.0</b>                     | <b><u>SCOPE</u></b>  |  |                               |   |
|                                | <p>This specification covers long radius steel pipe bends to be manufactured in accordance with the requirements of MSS-SP (Manufacturers Standardisation Society – Standard Practice) – 75, latest edition, to be used in pipeline system handling Natural Gas. The selection of options permitted by MSS-SP-75 shall be as described below. All applicable requirements contained in the MSS-SP-75 shall be fully valid unless cancelled, replaced or amended by more requirements as stated in this specification. In case of conflict between the requirements of this specification and MSS-SP-75, the requirements of this specification shall govern.</p> |  |                               |   |
| <b>2.0</b>                     | <b><u>REFERENCE DOCUMENTS</u></b>  |  |                               |   |
|                                | <p>Reference has also been made in this specification to the latest edition of the following codes, standards and specifications.</p>  |  |                               |   |
|                                | a)   | ANSI B31.8                                     | :                             | Gas Transmission and Distribution Piping System.                                    |
|                                | b)   | ASME – Sec. VIII<br>Div. 1                     | :                             | Boiler and Pressure Vessel Code   |
|                                | c)   | ASME – Sec IX                                  | :                             | Boiler & Pressure Vessel Code<br>Welding and Brazing Qualifications                 |
|                                | d)   | API Spec. 5L                                   | :                             | Line Pipe   |
|                                | e)   | ASTM Part-I                                    | :                             | Steel – Piping, Tubing, Fittings  |
|                                | <p>In case of conflict between the above reference documents and this specification, the requirements of the specification shall prevail.</p>  |  |                               |   |
| <b>3.0</b>                     | <b><u>MATERIALS</u></b>  |  |                               |   |
| <b>3.1</b>                     | <p>Bends shall be fabricated from bare steel line pipe (to be issued as free issue item by Purchaser). The details of free issue line pipe material is given separately in LR Bend Data Sheet &amp; Purchase Requisition.</p>  |  |                               |   |


|                               |  |                                    |                        |   |
|-------------------------------|--|------------------------------------|------------------------|---|
| <b>MECON LIMITED</b><br>DELHI |  | PROCESS & PIPING<br>DESIGN SECTION | STANDARD SPECIFICATION |  |
| TITLE                         | LONG RADIUS BENDS  | SPECIFICATION NO.                  |                        | PAGE 3 OF 8   |
|                               |  | MEC/TS/05/62/015                   |                        | REVISION 1  |
| 3.2                           | All mechanical properties of the bends after finishing shall be same as pipe specification as referred in section 3.1. The following tests shall be conducted on finished bends and test procedures shall be as per pipe specification as referred in para 3.1.  |                                    |                        |   |
| 3.2.1                         | One transverse tensile test will be conducted to establish the yield strength, ultimate tensile strength and elongation of :   |                                    |                        |   |
|                               | a) Base material at inside radius of the bend.<br>b) Base material at outside radius of the bend.  |                                    |                        |   |
| 3.2.2                         | One all weld tensile test will be conducted (wherever applicable) to establish yield strength, ultimate tensile strength and elongation of weld material on bend.  |                                    |                        |   |
| 3.2.3                         | Three transverse Charpy-V-notch impact tests shall be conducted on full sized specimen of the same heat in accordance with ASTM A370 at 0°C for each of the following :  |                                    |                        |   |
|                               | a) Base material at outside radius of the bend.<br>b) Weld material of bend  |                                    |                        |   |
| 3.2.4                         | <b><u>Guided Bend Tests</u></b>  |                                    |                        |   |
|                               | One face and one root guided bend weld test shall be performed on samples cut from one bend per heat of steel. The dimensions 'A' in guided bend test shall not exceed 4.0 times the nominal wall thickness and dimension 'B' shall be equal to $A + 2t + 3.2\text{mm}$ .  |                                    |                        |   |
| 4.0                           | <b><u>MANUFACTURE</u></b>  |                                    |                        |   |
| 4.1                           | Bends shall be manufactured by hot bending of pipe applying induction heating only.  |                                    |                        |   |
|                               | The adopted procedure shall be completed by suitable heat treatment to achieve the required mechanical and chemical properties of the finished bends and is accepted only after written approval of the Purchaser. The procedure shall ensure uniform bending without any defects other than those allowed in this specification and pipe specification as referred in para 3.1. |                                    |                        |   |

|                        |  |                                    |                        |   |
|------------------------|--|------------------------------------|------------------------|---|
| MECON LIMITED<br>DELHI |  | PROCESS & PIPING<br>DESIGN SECTION | STANDARD SPECIFICATION |  |
| TITLE                  | LONG RADIUS BENDS  | SPECIFICATION NO.                  |                        | PAGE 4 OF 8   |
|                        |  | MEC/TS/05/62/015                   |                        | REVISION 1  |
| 4.2                    | <p>When bending, the weld wherever applicable shall be located at approx. 10° from the neutral zone, measured at outside of the bend as indicated in figure below.</p>   |                                    |                        |   |
| 4.3                    | Bevels at the ends shall be as specified in MSS-SP-75 unless otherwise specified differently in the material/ purchase requisition.  |                                    |                        |   |
| 4.4                    | Bends shall not have any circumferential joint.  |                                    |                        |   |
| 4.5                    | No repair by welding is allowed on any part of the bends.  |                                    |                        |   |
| 4.6                    | The cooling of the bend immediately after bending shall be an interval cooling, alternatively with water and air at a minimum pressure of 2 atmospheres.   |                                    |                        |   |
| 4.7                    | The procedure shall be such which shall not require any additional heat – treatment after bending. If such a heat treatment is required, it is permitted only after the written approval of purchaser and shall be carried out at Manufacturer's expense.  |                                    |                        |   |
| 4.8                    | <p>Bulges, dents and flat areas shall not appear within 100mm from end of the bend.</p> <p>For the remaining part of the bend these deviations from the original contour of the pipe are permitted but the same shall be repaired, provided these deviations shall not exceed 6.5% of nominal wall thickness in height/ depth and the same shall not extend (in any direction) over a distance of more than 25% of nominal diameter.</p> |                                    |                        |   |
| 4.9                    | The excess weld material wherever applicable at the inside of the bend shall be removed over a distance of 100mm at both ends.   |                                    |                        |   |
| 4.10                   | <p><b>Tolerances</b></p> <p>The dimensions of bends shall be controlled to make sure that they are manufactured according to the tolerances indicated below over and above the requirements of MSS-SP-75</p>   |                                    |                        |   |

|                        |  |                                    |  |   |
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| MECON LIMITED<br>DELHI |  | PROCESS & PIPING<br>DESIGN SECTION | STANDARD SPECIFICATION   |  |
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|                        |  |                                    | MEC/TS/05/62/015   | REVISION 1  |
| 4.10.1                 | Minimum Inside Diameter  | :                                  | -2.5% of inside nominal diameter except 200mm from ends                    |   |
|                        | Bend Angle   | :                                  | $\pm 1^\circ$  |   |
|                        | Bend Radius  | :                                  | $\pm 1\%$ of bending nominal Diameter                                      |   |
| 4.10.2                 | The manufacturer shall check the wall thickness of the pipe before and after bending along the outside radius either at distances approximately equal to pipe diameter or 300mm whichever is less. The measured wall thickness shall be atleast equal to : |                                    |  |   |
|                        | $t_{min}$  | =                                  | $0.95 (t_{nom} \Delta t)$  |   |
|                        | $t_{nom}$  | =                                  | nominal wall thickness as specified in the material/ purchase requisition. |   |
|                        | $\Delta t$   | =                                  | 0.35mm for a wall thickness smaller than 10mm.                             |   |
|                        | $\Delta t$   | =                                  | 0.50mm for a wall thickness 10mm or more.                                  |   |
| 4.10.3                 | Ovality may be defined as :  |                                    |  |   |
|                        | $\frac{OD \text{ max.} - OD \text{ min.}}{OD \text{ nom.}}$  |                                    |  |   |
|                        | The above value shall be < 1% within 100mm from each end and < 6% for remaining part of the bend. The measurement shall be made over the circumference of the bend either at distance approximately equal to pipe diameter or 300mm whichever is less.     |                                    |  |   |
| 4.10.4                 | <b>Wrinkles</b>  |                                    |  |   |
|                        | Measurements of the outside diameter shall be taken in the plane of the bend at locations where wrinkles are present (OD max.) and at locations where wrinkles are not present (OD min.). The acceptance limit shall be as defined below.                  |                                    |  |   |
|                        | $\frac{OD \text{ max.} - OD \text{ min.}}{\text{-----}} < 1\%$   |                                    |  |   |
|                        | $OD \text{ nom.}$  |                                    |  |   |

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| <p>5.0 <b><u>INSPECTION AND TESTS</u></b></p> <p>5.1 The manufacturer shall perform all inspection and tests as per the requirements of this specification and MSS-SP-75 prior to shipment at his works. Such inspection and tests shall be, but not limited to, the following :</p> <ol style="list-style-type: none"> <li>a) Verify that the unfinished product arriving at manufacturer's shop is in full compliance with the pipe specification as referred in para 3.1.</li> <li>b) Visual Inspection.</li> <li>c) Dimensional and tolerances check as per MSS-SP-75 and requirements of section 4.0 of this specification.</li> <li>d) Check heat treatment, if carried out, as required and maintain its records.</li> <li>e) Temperature against time recorder charts for each induction heating.</li> <li>f) Material properties shall be checked to meet the requirements of section 3.0 of this specification.</li> <li>g) The non-destructive inspection on the finished bend shall be carried out as given below : <ul style="list-style-type: none"> <li>• All longitudinal seam welds shall be fully radiographed and acceptance limits shall be as per pipe specification as referred in para 3.1.</li> <li>• The full circumference of both ends of each bend after bevelling shall be ultrasonically tested for laminations over a length of 25mm and acceptance limits shall be as per pipe specification as referred in para 3.1.</li> </ul> </li> </ol> <p>5.2 Purchaser's Representative reserves the right to perform stagewise inspection and witness tests on all bends as indicated in para 5.1 at Manufacturer's works, prior to shipment.</p> <p>Manufacturer shall give reasonable notice of time and shall provide without charge reasonable access and facilities required for inspection, to the Purchaser's Representative. Inspection and test performed or witnessed by Purchaser's Representative shall in no way relieve the Manufacturer's obligation to perform the required inspection and tests. Under no circumstances any action of the Purchaser's Representative shall relieve the Manufacturer of his responsibility for the material, design, quality and operation of the equipment.</p> |                   |                                    |                        |   |

|   |                   |                                    |                        |   |
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| TITLE   | LONG RADIUS BENDS | SPECIFICATION NO.                  |                        | PAGE 7 OF 8   |
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| <p><b>5.3 Test Certificates</b></p> <p>The Manufacturer shall produce the Certificates (in original) for all, but not limited to, the following :</p> <ol style="list-style-type: none"> <li>Certificates of chemical analysis and mechanical tests carried out on pipe and bends separately.</li> <li>Certificates of required non-destructive test inspection.</li> <li>Certificates of heat treatments, if any.</li> <li>Certificates of all other tests as required in this specification.</li> </ol> <p>In case any of the above said certificates are not available during the final inspection, the supply shall be considered incomplete.</p> |                   |                                    |                        |   |
| <b>6.0 <u>MARKING, PACKING AND SHIPMENT</u></b>   |                   |                                    |                        |   |
| 6.1 All bends shall be marked as per MSS-SP-75.   |                   |                                    |                        |   |
| 6.2 All loose and foreign material i.e. rust, grease, etc. shall be removed from inside and outside of the bends.   |                   |                                    |                        |   |
| 6.3 All bends except bevelled ends shall be coated internally and externally with a thin film of zinc chromate red oxide paint for protection against corrosion during transit and storage. The coating shall be easily removable in the field. Manufacturer shall furnish the details for the same.  |                   |                                    |                        |   |
| 6.4 Both ends of all bends shall be suitably protected to avoid any damage during transit by means of metallic bevel protectors.  |                   |                                    |                        |   |
| 6.5 Package shall be marked legibly with suitable marking to indicate the following:  |                   |                                    |                        |   |
| <ol style="list-style-type: none"> <li>Order Number</li> <li>Package Number</li> <li>Manufacturer's Name</li> <li>Size (Inches) and wall thickness (mm)</li> </ol>  |                   |                                    |                        |   |

|                                |   |                                    |                        |   |
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| <b>MECON LIMITED<br/>DELHI</b> |   | PROCESS & PIPING<br>DESIGN SECTION | STANDARD SPECIFICATION |  |
| TITLE                          | LONG RADIUS BENDS   | SPECIFICATION NO.                  |                        | PAGE 8 OF 8   |
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| 7.0                            | <b><u>WARRANTY</u></b>  |                                    |                        |   |
|                                | <p>Purchaser will be reimbursed by Manufacturer for any bend furnished on this order that fails under field hydrostatic test if such failure is caused by a defect in the bend which is outside the acceptance limits of this specification. The reimbursement cost shall include bend cost, labour cost and equipment rental for searching, excavation, cutting out and installation of replaced bend in position. The field hydrostatic test pressure will not exceed that value which will cause a calculated hoop stress equivalent to 100% of specified minimum yield strength of the attached pipe.</p> |                                    |                        |   |
| 8.0                            | <b><u>DOCUMENTATION</u></b>   |                                    |                        |   |
| 8.1                            | All documents shall be in English language.   |                                    |                        |   |
| 8.2                            | At the time of bidding, bidder shall submit the following documents :   |                                    |                        |   |
|                                | <ul style="list-style-type: none"> <li>a) Reference list of previous supplies of bends of similar specifications.</li> <li>b) Clause-wise list of deviation from this specification, if any.</li> <li>c) Brief description of manufacturing and quality control facilities of the Manufacturer's works.</li> </ul>  |                                    |                        |   |
| 8.3                            | <p>Within one week of placement of order the Manufacturer shall submit four copies, of the manufacturing process and quality assurance plan for pipe and bends.</p> <p>Once the approval has been given by Purchaser any change in material and method of manufacture and quality control shall be notified to Purchaser whose approval in writing of all such changes shall be obtained before the bends are manufactured.</p>   |                                    |                        |   |
| 8.4                            | Within four weeks from the approval date Manufacturer shall submit one reproducible and six copies of the documents as stated in para 8.3 of this specification.  |                                    |                        |   |
| 8.5                            | Prior to shipment, the Manufacturer shall submit one reproducible and six copies of test certificates as listed in para 5.3 of this specification.  |                                    |                        |   |

## **DATA SHEETS OF LR BEND**

**DATA SHEET FOR LONG RADIUS BENDS**

|    |   |   |
|----|---|---|
| 1) | LR BEND MFR.  |   |
| 2) | PURCHASER SPECIFICATION NO.                         | MEC/TS/05/21/015 Rev 0  |
| 3) | MANUFACTURING CODE                                  | MSS-SP-75   |
| 4) | DIMENSIONAL TESTING                                 | REQUIRED AS PER SPEC.   |
| 5) | DESTRUCTIVE TESTING<br>(TENSILE / CHARPY /HARDNESS) | Charpy V-Notch Test required at temp. 0 °C for set of three transverse specimen.<br>Value shall be Minimum Avg. - 60J, Individual Minimum - 48J |
|    |   | YS: 485 - 605 MPa, TS: 570 - 760 MPa<br>YS/TS = 0.90 Maximum, Elongation - 20% Minimum  |
|    |   | Hardness Value shall be 248 HV <sub>10</sub> Maximum  |
|    |   |   |
| 6) | NON-DESTRUCTIVE TESTING                             | Required as per Mecon's Technical Specification no. MEC/TS/05/21/012, MEC/TS/05/21/012A, MEC/TS/05/21/012B (As applicable)                      |
| 7) | PIGGING   | Required as per Note-3 below  |
| 8) | HYDROSTATIC TEST PRESSURE (For PQT Bend)            | 235 Kg/cm <sup>2</sup> (for 17.48 mm WT Pipe)   |
|    |   | 190 Kg/cm <sup>2</sup> (for 14.27 mm WT Pipe)   |

Note: All the inspection & tests shall be performed as per Tech. Spec. & QAP attached with the tender.

**TABLE-I**

| Sl. No. | Details of free issue P/L material |          |                 | Bend Radius (R) | End Type | Qty. (Nos.) | Angle  | Straight Length after curvature (mm) |
|---------|------------------------------------|----------|-----------------|-----------------|----------|-------------|--------|--------------------------------------|
|         | NB                                 | Thk. mm  | Material        |                 |          |             |        |                                      |
| 1       | 24"                                | 17.48 mm | API 5L Gr X -70 | 6D*             | PE       |             | Note-2 | 500                                  |
| 2       | 24"                                | 14.27 mm | API 5L Gr X -70 | 6D*             | PE       |             | Note-2 | 500                                  |

\*  
BE = "D" - denotes nominal dia. of pipe  
@ = Bevel End  
☞ = Vendor to indicate  
= Straight length after curvature will be minimum 500mm.

- Note:
- 1) Test Bend shall be of 90°
  - 2) Quantity & angles of LR Bends shall be finalized during detailed engineering activities
  - 3) A check shall be performed on each bend by passing gauging pig consisting of two discs having a diameter equal to 95% of the nominal internal diameter of the pipe, connected rigidly together at a distance equal to 500mm. Details of the gauging pig, including its dimensions shall be approved by Purchaser.
  - 4) Out of Roundness shall not exceed 2% of nominal OD
  - 5) Tolerance in Bend Angle shall be ± 0.5° of the specified angle
  - 6) Tolerance in Bend Radius shall be ±1% of the nominal bending radius.
  - 7) Bend off-plane shall be maximum (θ/90) x 10 mm, where θ = Bend angle

|                  |                 |            |              |                                     |           |   |               |
|------------------|-----------------|------------|--------------|-------------------------------------|-----------|---|---------------|
| REV. NO.         |                 |            |              |                                     | APPRD     |   |               |
|                  | DATE            | ZONE       | DESCRIPTIONS | BY                                  |           | REFERENCES                                  | DRG. NO.      |
| SECTION: OIL&GAS |                 | REVISIONS  |              | CLIENT :                            | IGGL      |   | MECON LIMITED |
| DSGN             | NAME            | DATE       | CHKD         | DATE                                | PROJECT : | NEGGL                                       |               |
| DRWN             | Sachin          | 21.09.2020 | Harsh        | 21.09.2020                          |           |   |               |
| APPROVED         | I Sen<br>Sr. GM |            |              | DATA SHEET FOR<br>LONG RADIUS BENDS |           | SCALE :                                     | REV<br>0      |
|                  |                 |            |              |                                     |           | DATA SHEET NO.: MEC/23UU/05/28/M/001/DS-015 |               |

**DATA SHEET FOR LONG RADIUS BENDS**

|    |   |   |
|----|---|---|
| 1) | LR BEND MFR.  |   |
| 2) | PURCHASER SPECIFICATION NO.                         | MEC/TS/05/21/015 Rev 0  |
| 3) | MANUFACTURING CODE                                  | MSS-SP-75   |
| 4) | DIMENSIONAL TESTING                                 | REQUIRED AS PER SPEC.   |
| 5) | DESTRUCTIVE TESTING<br>(TENSILE / CHARPY /HARDNESS) | Charpy V-Notch Test required at temp. 0 °C for set of three transverse specimen.<br>Value shall be Minimum Avg. - 40J, Individual Minimum - 32J |
|    |   | YS: 390 - 515 MPa, TS: 490 - 760 MPa<br>YS/TS = 0.90 Maximum, Elongation - 20% Minimum  |
|    |   | Hardness Value shall be 248 HV <sub>10</sub> Maximum  |
| 6) | NON-DESTRUCTIVE TESTING                             | Required as per Mecon's Technical Specification no. MEC/TS/05/21/012,<br>MEC/TS/05/21/012A (As applicable)                                      |
| 7) | PIGGING   | Required as per Note-3 below  |
| 8) | HYDROSTATIC TEST PRESSURE (For PQT Bend)            | 233 Kg/cm <sup>2</sup>  |

Note: All the inspection & tests shall be performed as per Tech. Spec. & QAP attached with the tender.

**TABLE-I**

| Sl. No. | Details of free issue P/L material |         |                 | Bend Radius (R) | End Type | Qty. (Nos.) | Angle  | Straight Length after curvature (mm) |
|---------|------------------------------------|---------|-----------------|-----------------|----------|-------------|--------|--------------------------------------|
|         | NB                                 | Thk. mm | Material        |                 |          |             |        |                                      |
| 1       | 8"                                 | 7.92 mm | API 5L Gr X -56 | 6D*             | PE       |             | Note-2 | 500                                  |

- \*  
BE = "D" - denotes nominal dia. of pipe  
@ = Bevel End  
☞ = Vendor to indicate  
☞ = Straight length after curvature will be minimum 500mm.

- Note:**
- 1) Test Bend shall be of 90°
  - 2) Quantity & angles of LR Bends shall be finalized during detailed engineering activities
  - 3) A check shall be performed on each bend by passing gauging pig consisting of two discs having a diameter equal to 95% of the nominal internal diameter of the pipe, connected rigidly together at a distance equal to 500mm. Details of the gauging pig, including its dimensions shall be approved by Purchaser.
  - 4) Out of Roundness shall not exceed 2% of nominal OD
  - 5) Tolerance in Bend Angle shall be ± 0.5° of the specified angle
  - 6) Tolerance in Bend Radius shall be ±1% of the nominal bending radius.
  - 7) Bend off-plane shall be maximum (θ/90) x 10 mm, where θ = Bend angle

|                  |  |        |  |            |  |                 |  |            |  |           |  |   |  |          |  |
|------------------|--|--------|--|------------|--|-----------------|--|------------|--|-----------|--|---|--|----------|--|
| REV. NO.         |  | DATE   |  | ZONE       |  | DESCRIPTIONS    |  | BY         |  | APPRD     |  | REFERENCES                                  |  | DRG. NO. |  |
| SECTION: OIL&GAS |  |        |  |            |  | REVISIONS       |  |            |  |           |  | <b>MECON LIMITED</b>                        |  |          |  |
| DSGN             |  | NAME   |  | DATE       |  | CHKD            |  | DATE       |  | CLIENT :  |  |   |  |          |  |
| DRWN             |  | Sachin |  | 21.09.2020 |  | Harsh           |  | 21.09.2020 |  | PROJECT : |  | NEGGL                                       |  | SCALE :  |  |
| APPROVED         |  |        |  |            |  | I Sen<br>Sr. GM |  |            |  |           |  | <b>DATA SHEET FOR<br/>LONG RADIUS BENDS</b> |  |          |  |
|                  |  |        |  |            |  |                 |  |            |  |           |  | DATA SHEET NO.: MEC/23UU/05/28/M/002/DS-015 |  | REV<br>0 |  |

**P&ID**

**P&ID**  
**GUWAHATI- NUMALIGARH (PIPELINE SECTION-1)**



# SYMBOLS & ABBREVIATIONS

## SYMBOLS

- SHUT-OFF VALVE, GENERAL
- SAFETY SHUT-OFF VALVE
- CONTINUOUS-ACTION VALVE
- RIGHT-ANGLE SHUT-OFF VALVE, GENERAL
- THREE-WAY VALVE, GENERAL
- FOUR-WAY VALVE, GENERAL
- NEEDLE VALVE
- PUSHBUTTON VALVE
- CHECK VALVE (SPRING TYPE)
- NON RETURN VALVE (SWING TYPE)
- BUTTERFLY VALVE
- CONTINUOUSLY VARIABLE BORE BUTTERFLY VALVE
- LOUVRE
- SEPERATOR GENERAL
- 2 STAGE SEPERATOR
- CYCLONE SEPERATOR
- CONDENSATE TRAP
- FLOWMETER GENERAL
- METER GENERAL
- TURBINE METER
- VORTEX-SHEDDING FLOWMETER
- DIAPHRAGM METER
- MANUALLY OPERATED ACTUATOR, GENERAL
- DIAPHRAGM ACTUATOR
- PISTON ACTUATOR
- ELECTROMAGNETIC ACTUATOR
- HYDRAULIC OR PNEUMATIC ACTUATOR, GENERAL

## SYMBOLS

- SPRING-OPERATED ACTUATOR
- AUTOMATICALLY OPERATED ACTUATOR, GENERAL
- ELECTRIC MOTOR-OPERATED ACTUATOR, GENERAL
- VALVE CLOSED ON FAILURE OF ACTUATING ENERGY
- VALVE OPENED ON FAILURE OF ACTUATING ENERGY
- VALVE RETAINS POSITION ON FAILURE OF ACTUATING ENERGY
- TURBINE, GENERAL
- COMPRESSOR, GENERAL
- ROTARY PISTON COMPRESSOR
- PISTON COMPRESSOR
- JET BOOSTER
- FAN, GENERAL
- HEAT EXCHANGER WITHOUT COUNTERFLOW
- COUNTERFLOW HEAT EXCHANGER
- PLATE HEAT EXCHANGER
- FINNED HEAT EXCHANGER WITH VENTILATOR
- BLIND PLATE
- "FIGURE 8" PLATE, BLIND PLATE IN FUNCTION
- "FIGURE 8" PLATE, GOGGLE PLATE IN FUNCTION
- ORIFICE PLATE
- INSULATING FLANGE
- INSULATING COUPLING
- STRAIGHTENING VANES
- RUPTURE DISK
- SIGHT GLASS, GENERAL
- EXPANSION JOINT
- SILENCER
- PULSATION DAMPENER
- MIXING NOZZLE
- CAP
- FLANGE CONNECTION

## SYMBOLS

- FILTER, GENERAL
- GAS FILTER, GENERAL
- CARTRIDGE FILTER
- GAS SORPTION FILTER
- LIQUID FILTER, GENERAL
- "Y" TYPE STRAINER
- PRESSURE REDUCING VALVE, IN AUXILIARY AND CONTRAL FACILITIES
- PRESSURE CONTROL VALVE, GENERAL
- PROCESS PRIMARY LINE
- PROCESS SECONDARY LINE
- ELECTRIC LINE
- PNEUMATIC LINE
- CAPILLARY LINE
- INSTRUMENT LINE
- HEAT TRACING LINE
- JACKETED LINE
- JACKETED & HEATED LINE
- VENT STACK
- SCRAPPER TRAP
- LIQUID PUMP GENERAL
- CENTRIFUGAL PUMP
- LIQUID RING PUMP
- PISTON PUMP
- DIAPHRAGM PUMP
- CORROSION PROBE
- CORROSION COUPON

## ABBREVIATIONS

- ESD EMERGRNCY SHUT-DOWN
- EW DRAIN
- GCV GAS-OPERATED CONTROL VALVE
- GOV GAS-OVER OIL OPERATED VALVE
- HOV HYDRAULIC-OPERATED VALVE
- LC LOCKED CLOSED
- LO LOCKED OPEN
- LP LOCKED POSITION
- LPT LOW POINT
- MCV MOTOR CONTROL VALVE
- MH MANHOLE
- MOV MOTOR-OPERATED VALVE
- SV SOLENOID VALVE
- PCV PRESSURE CONTROL VALVE
- SAV SAFETY SHUT-OFF VALVE
- SSV SAFETY SHUT-OFF VALVE
- SBV PRESSURE RELIFE VALVE
- PRV PRESSURE RELIFE VALVE
- SP SETPOINT
- TE THERMOCOUPLE
- TW THERMOWELL
- NRV NON-RETURN VALVE
- CV CHECK VALVE
- FCV FLOW CONTROL VALVE
- PGS POWER GAS SUPPLY
- IAS INSTRUMENT AIR SUPPLY
- NC NORMAL CLOSED
- NO NORMAL OPEN

|                      |                                      |
|----------------------|--------------------------------------|
|                      | <b>INDRADHANUSH GAS GRID LIMITED</b> |
|                      | मेकॉन लिमिटेड                        |
| <b>MECON LIMITED</b> |                                      |

|                      |           |   |
|----------------------|-----------|---|
| SECTION              | OIL & GAS | NORTH EAST GAS GRID (PHASE-1 P/L SECTION) |
| LOCATION             | DELHI     |   |
| DESIGNED             |           |   |
| DRAWN                | SUNIL     |   |
| CHECKED AND VERIFIED |           |   |
| APPROVED             | SIG       |   |
|                      | DATE      |   |

SECTION-1

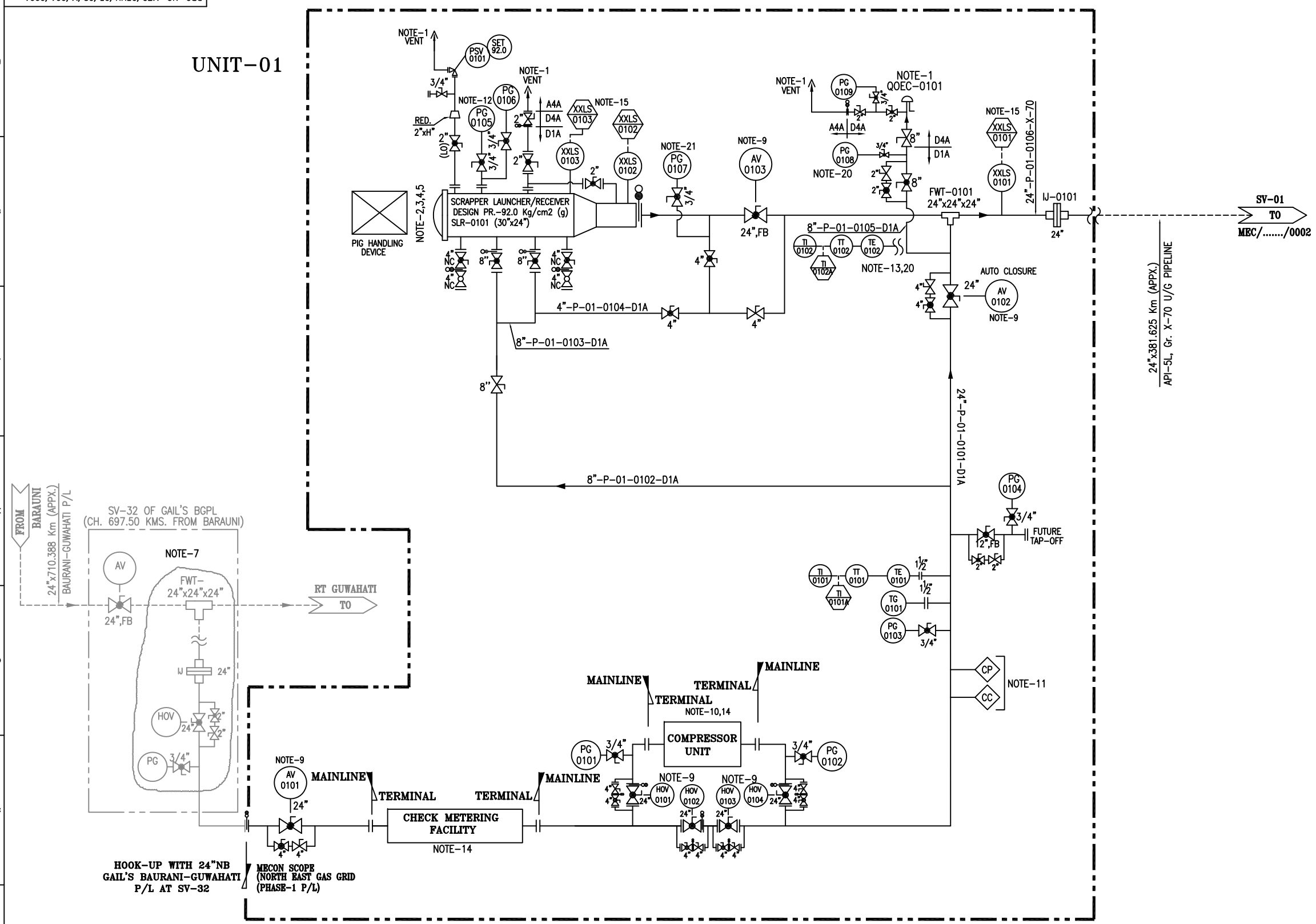
REFERENCES DRG.NO.  
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| REV | INST. | CONCURRED BY |
|-----|-------|--------------|
|     |       |              |
|     |       |              |

| REV.NO | DATE | ZONE | DESCRIPTION | BY | VERIFIED |
|--------|------|------|-------------|----|----------|
|        |      |      |             |    |          |
|        |      |      |             |    |          |

|                                    |        |     |
|------------------------------------|--------|-----|
| SCALE : NTS                        | SHEET  | REV |
| DRG. NO. MEC/23UU/05/28/M/000/0001 | 2 OF 2 | 0   |

UNIT-01



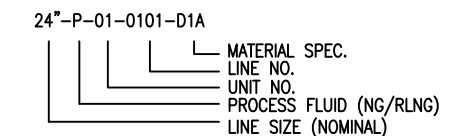
- NOTES:**
1. ALL VENTS SHALL BE LOCATED MIN. HEIGHT OF 3 MTR. ABOVE THE HIGHEST OPERATING LEVEL.
  2. SCRAPPER LAUNCHER/RECEIVER SHALL HAVE SCRAPPER HANDLING FACILITY.
  3. SCRAPPER LAUNCHER/RECEIVER SHALL BE SUITABLE FOR HANDLING INTELLIGENT PIGS.
  4. SCRAPPER LAUNCHER/RECEIVER SHALL HAVE QUICK OPENING CLOSURE.
  5. SCRAPPER DOOR MECHANISM TO BE CONSTRUCTED SUCH THAT THE DOOR CAN NOT BE OPENED UNLESS SCRAPPER TRAP IS FULLY DEPRESSURISED.
  6. GAS DETECTORS TO BE PROVIDED NEAR FILTERS, FLOW METERS, COMPRESSOR UNIT FACILITY & SCRAPPER TRAPS ETC. SIGNAL FROM GAS DETECTOR TO BE TAKEN IN CONTROL ROOM.
  7. 24" DEDICATED TOP RECOMMENDED TO GAIL FOR IGGL PIPELINE. HOWEVER IGGL TO CONFIRM THE SAME.
  8. NOTE DELETED.
  9. FOR SV, HOV & AV DETAIL REFER DRG. NO. MEC/23UU/05/28/M/001/0015 & /0016
  10. COMPRESSOR UNIT TO BE INSTALLED TO INCREASE THE PRESSURE AS REQUIRED PRESSURE AT NRL REFINERY IS MIN. 35 KG/CM2(G) AND GAS PRESSURE AT SOURCE POINT AT SV-32 FROM BGPL IS 30 KG/CM2(G) MIN. HOWEVER, IGGL TO CONFIRM THE SAME.
  11. ONLINE RETRIVEL TYPE CORROSION MONITORING COUPON AND CORROSION PROBE SHALL BE PROVIDED. FURTHER WHEREVER SCADA SYSTEM ARE AVAILABLE, THIS SYSTEM SHALL BE ONLINE SCADA COMPATIBLE OTHERWISE DATA SHALL BE COLLECTED BY OFFLINE DATA LOGGER.
  12. PG-0105 SHALL HAVE A RANGE OF 0-1 KG/CM2(G) WITH A GAUGE SAVER.
  13. DIRECT SURFACE CONTACT TYPE.
  14. CHECK METERING & COMPRESSOR UNIT P&ID SHALL BE PROVIDED SEPARATELY. SAME SHALL BE BI-DIRECTIONAL.
  15. ALL PIG SIGNALLER SHALL BE OF NON-INTRUSIVE TYPE.
  16. ALL BALL VALVES WITH BUTT WELDED END SHALL HAVE FULLY WELDED BODY.
  17. ALL HIGHEST POINT & LOWEST POINT OF THE STATION PIPING SHALL BE PROVIDED WITH VENT & DRAIN FACILITY & SAME SHALL BE TAKEN CARE DURING PREPARATION OF GAD.
  18. NOTE DELETED.
  19. SUPPORT SHALL BE PROVIDED BEFORE & AFTER MAINLINE U.
  20. DEPRESSURIZATION VALVE SHALL BE LOCATED IN SUCH A WAY THAT PG-0108 & TI-0102 CAN BE READ DURING VENTING. 2" VALVE ON VENT LINE OF THE QOEC LINE SHALL BE APPROACHABLE FOR OPERATION.
  21. PG-0107 SHALL HAVE A RANGE OF 0-5 KG/CM2(G) WITH A GAUGE SAVER & LEAST COUNT OF 0.1 KG/CM2(G).

**PROCESS DATA**

|   |  |
|---|--|
| FLUID: NATURAL GAS(DRY)/RLNG<br>FLOW: 3.75 MMSCMD (APPX.)<br>OPER. PRESS.: -<br>COMP. INLET: 30 KG/CM2(G)<br>(APPROX.)<br>COMP. OUTLET: 50 KG/CM2(G)<br>(APPROX.) | TEMPERATURE<br>WORKING : 0°-55° C<br>DESIGN : -29 TO 65° C<br>DESIGN PRESS.:92 KG/CM2(G)<br>DESIGN CLASS: 600# |
|---|--|

**LINE LEGEND**

- PROPOSED LINE A/G
- - - PROPOSED LINE U/G
- LINE A/G (OTHER'S SCOPE)
- - - LINE U/G (OTHER'S SCOPE)



**VALVE LEGEND**

- |— BALL VALVE FLANGE END
- |— BALL VALVE BW END/UPTO 1/2" SW END.
- |— PLUG VALVE BW END/UPTO 1/2" SW END.
- |— PLUG VALVE FLANGE END
- |— GLOBE VALVE.

**COMPRESSOR STATION CUM DISPATCH TERMINAL FOR NEGG (PHASE-1)  
P/L AT SV-32 OF GAIL'S BGPL (BAURANI-GUWAHATI P/L) (CH. 0.0  
KMS. (APPX.) FROM SV-32) AT GUWAHATI (BAR PALAHA)**

|                                       |               |           |  |                      |              |            |   |                       |                            |             |                       |   |   |          |
|---------------------------------------|---------------|-----------|--|----------------------|--------------|------------|---|-----------------------|----------------------------|-------------|-----------------------|---|---|----------|
| SECTION-1<br>PIPING<br>ELEC.<br>INST. | CONCURRENT BY | SECTION-1 | AS PER REVISED SCHEMATIC/<br>GENERAL REVISION<br>FOR COMMENT PURPOSE | 26.08.19<br>10.05.19 | UMAR<br>UMAR | AKB<br>AKB | PIPELINE SCHEMATIC ROUTE<br>DIAGRAM<br>MEC/23UU/05/28/M/000/0021<br>REV - 2 | DRG.NO.<br>REFERENCES | CHECKED<br>AND<br>VERIFIED | SIG<br>DATE | A. GANGAL<br>04.09.20 | NORTH EAST GAS GRID (PHASE-1<br>P/L SECTION)<br>P & ID FOR DISPATCH TERMINAL FOR NEGG<br>P/L (PHASE-1) AT SV-32 OF BGPL AT<br>GUWAHATI (BAR PALAHA) | SCALE : NTS<br>DRG. NO. MEC/23UU/05/28/M/001/0001 | REV<br>0 |
|---------------------------------------|---------------|-----------|--|----------------------|--------------|------------|---|-----------------------|----------------------------|-------------|-----------------------|---|---|----------|

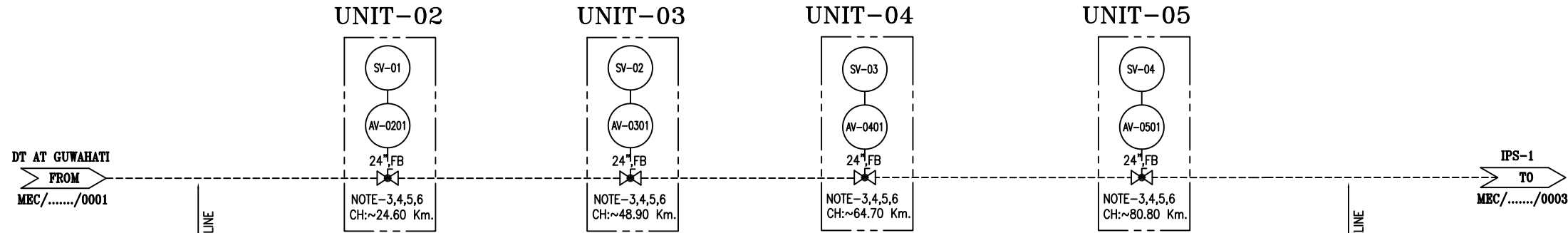
**IGGL**

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**MECON LIMITED**

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- NOTES:**
1. ALL VENTS SHALL BE LOCATED MIN. HEIGHT OF 3 MTR. ABOVE THE HIGHEST OPERATING LEVEL.
  2. NOTE DELETED.
  3. ALL SV ARE EXTENDED STEM, BUTT WELDED END WITH FULLY WELDED BODY & FULL BORE BALL VALVE.
  4. BURRIED VALVE SHALL BE PROVIDED WITH CORROSION PROTECTION COATING.
  5. FOR SV, HOV & AV DETAIL REFER DRG. NO. MEC/23UU/05/28/M/001/0015 & /0016
  6. LOCATION OF SV STATIONS AND THEIR CHAINAGES ARE AS PER PIPELINE SCHEMATIC ROUTE DIAGRAM. HOWEVER LOCATIONS OF SV MAY GET SLIGHTLY CHANGED AS PER AVAILABILITY OF PLOT TO M/s IGGL.
  7. ALL BALL VALVES WITH BUTT WELDED END SHALL HAVE FULLY WELDED BODY.
  8. ALL HIGHEST POINT & LOWEST POINT OF THE STATION PIPING SHALL BE PROVIDED WITH VENT & DRAIN FACILITY & SAME SHALL BE TAKEN CARE DURING PREPARATION OF GAD.
  9. NOTE DELETED.
  10. SUPPORT SHALL BE PROVIDED BEFORE & AFTER MAINLINE U.

**PROCESS DATA**

FLUID: NATURAL GAS(DRY)/RLNG  
 FLOW: - MMSCMD (APPX.)  
 OPER. PRESS.: - KG/CM2(G)  
 DESIGN PRESS.: 92 KG/CM2(G)  
 DESIGN CLASS: 600#

TEMPERATURE  
 WORKING : 0°-55° C  
 DESIGN : -29 TO 65°C

**LINE LEGEND**

- PROPOSED LINE A/G
  - - - - - PROPOSED LINE U/G
- 24"-P-01-0101-D1A
- MATERIAL SPEC.
  - LINE NO.
  - UNIT NO.
  - PROCESS FLUID (NG/RLNG)
  - LINE SIZE (NOMINAL)

**VALVE LEGEND**

- |X|- BALL VALVE FLANGE END
- |X|- BALL VALVE BW END/UPTO 1/2" SW END.
- |X|- PLUG VALVE BW END/UPTO 1/2" SW END.
- |X|- PLUG VALVE FLANGE END
- |X|- GLOBE VALVE.



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|              |  |
|--------------|--|
| CONCURRED BY |  |
| REV          |  |
| INST.        |  |
| ELEC.        |  |
| PIPING       |  |

**SECTION-1**

|                      |           |
|----------------------|-----------|
| SECTION              | OIL & GAS |
| LOCATION             | DELHI     |
| DESIGNED             | UMAR      |
| DRAWN                | UMAR      |
| CHECKED AND VERIFIED | AKB       |
| SIG                  | A. GANGAL |
| DATE                 | 04.09.20  |

|                      |           |
|----------------------|-----------|
| LOCATION             | DELHI     |
| DESIGNED             | UMAR      |
| DRAWN                | UMAR      |
| CHECKED AND VERIFIED | AKB       |
| SIG                  | A. GANGAL |
| DATE                 | 04.09.20  |

|          |      |      |   |      |          |
|----------|------|------|---|------|----------|
| REV.NO   | DATE | ZONE | DESCRIPTION                               | BY   | VERIFIED |
| 26.08.19 |      |      | AS PER REVISED SCHEMATIC/GENERAL REVISION | UMAR | AKB      |
| 10.05.19 |      |      | FOR COMMENT PURPOSE                       | UMAR | AKB      |
|          |      |      | REVISION                                  |      |          |

PIPELINE SCHEMATIC ROUTE DIAGRAM  
 MEC/23UU/05/28/M/000/0021  
 REV - 2

REFERENCES  
 DRG.NO.

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|                      |           |
|----------------------|-----------|
| SECTION              | OIL & GAS |
| LOCATION             | DELHI     |
| DESIGNED             | UMAR      |
| DRAWN                | UMAR      |
| CHECKED AND VERIFIED | AKB       |
| SIG                  | A. GANGAL |
| DATE                 | 04.09.20  |

**NORTH EAST GAS GRID (PHASE-1 P/L SECTION)**

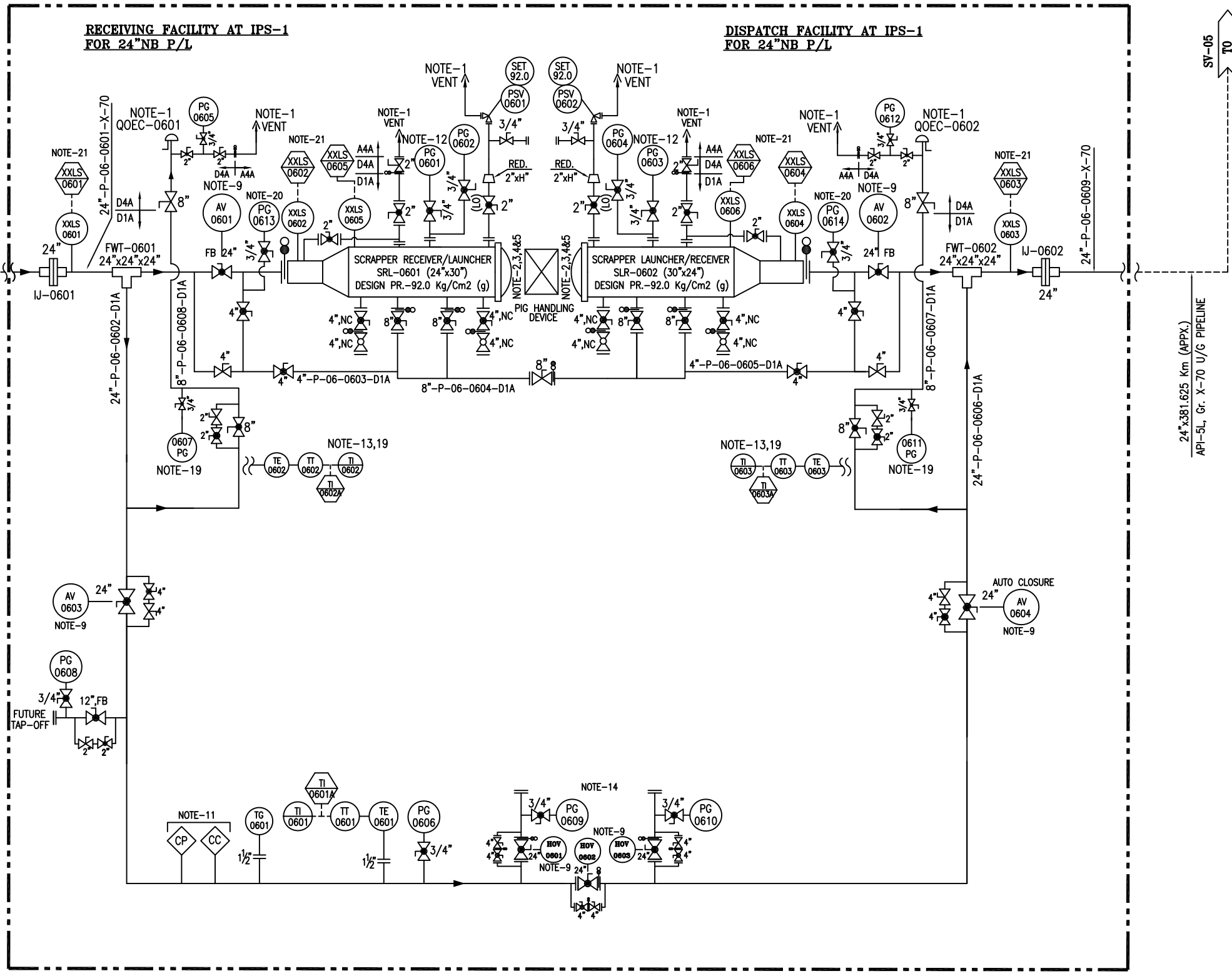
**P & ID FOR SV STATIONS ALONG 24"NB x 381.625 KMS. (APPX.) NORTH EAST GAS GRID P/L**

SCALE : NTS

DRG. NO. MEC/23UU/05/28/M/001/0002

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# UNIT-06

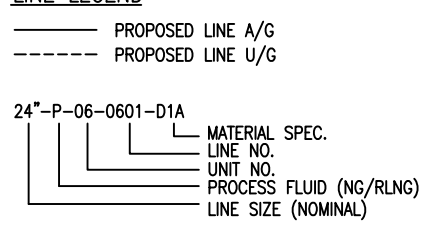


- NOTES:**
1. ALL VENTS SHALL BE LOCATED MIN. HEIGHT OF 3 MTR. ABOVE THE HIGHEST OPERATING LEVEL.
  2. SCRAPPER LAUNCHER/RECEIVER SHALL HAVE SCRAPPER HANDLING FACILITY.
  3. SCRAPPER LAUNCHER/RECEIVER SHALL BE SUITABLE FOR HANDLING INTELLIGENT PIGS.
  4. SCRAPPER LAUNCHER/RECEIVER SHALL HAVE QUICK OPENNING CLOSURE.
  5. SCRAPPER DOOR MECHANISM TO BE CONSTRUCTED SUCH THAT THE DOOR CAN NOT BE OPENED UNLESS SCRAPPER TRAP IS FULLY DEPRESSURISED.
  6. GAS DETECTORS TO BE PROVIDED NEAR FILTERS, FLOW METERS & SCRAPPER TRAPS. SIGNAL FROM GAS DETECTOR TO BE TAKEN IN CONTROL ROOM.
  7. NOTE DELETED.
  8. NOTE DELETED.
  9. FOR SV, HOV & AV DETAIL REFER DRG. NO. MEC/23UU/05/28/M/001/0015 & /0016
  10. NOTE DELETED.
  11. ONLINE RETRIVEL TYPE CORROSION MONITORING COUPON AND CORROSION PROBE SHALL BE PROVIDED. FURTHER WHEREVER SCADA SYSTEM ARE AVAILABLE, THIS SYSTEM SHALL BE ONLINE SCADA COMPATIBLE OTHERWISE DATA SHALL BE COLLECTED BY OFFLINE DATA LOGGER.
  12. PG-0601 & 0603 SHALL HAVE A RANGE OF 0-1 KG/CM2(G) WITH A GAUGE SAVER.
  13. DIRECT SURFACE CONTACT TYPE.
  14. FUTURE PROVISION FOR SCRUBBER/CHECK METERING FACILITY. SAME SHALL BE BI-DIRECTIONAL.
  15. ALL BALL VALVES WITH BUTT WELDED END SHALL HAVE FULLY WELDED BODY.
  16. ALL HIGHEST POINT & LOWEST POINT OF THE STATION PIPING SHALL BE PROVIDED WITH VENT & DRAIN FACILITY & SAME SHALL BE TAKEN CARE DURING PREPARATION OF GAD.
  17. NOTE DELETED.
  18. SUPPORT SHALL BE PROVIDED BEFORE & AFTER MAINLINE IJ.
  19. DEPRESSURIZATION VALVE SHALL BE LOCATED IN SUCH A WAY THAT PG-0607/0611 & TI-0602/0603 CAN BE READ DURING VENTING. 2" VALVE ON VENT LINE OF THE QOEC LINE SHALL BE APPROACHABLE FOR OPERATION.
  20. PG-0613 & 0614 SHALL HAVE A RANGE OF 0-5 KG/CM2(G) WITH A GAUGE SAVER & LEAST COUNT OF 0.1 KG/CM2(G).
  21. ALL PIG SIGNALLER SHALL BE OF NON-INTRUSIVE TYPE.

**PROCESS DATA**

|                              |                       |
|------------------------------|-----------------------|
| FLUID: NATURAL GAS(DRY)/RLNG | TEMPERATURE           |
| FLOW: - MMSCMD (APPX.)       | WORKING : 0°-55° C    |
| OPER. PRESS.: - KG/CM2(G)    | DESIGN : -29 TO 65° C |
| DESIGN PRESS.: 92 KG/CM2(G)  |                       |
| DESIGN CLASS: 600#           |                       |

**LINE LEGEND**



**INTERMEDIATE PIGGING STATION-1 (IPS-1)  
(CH. 97.50 KMS. (APPROX) FROM DT AT GUWAHATI (BAR PALAHA))**

**SECTION-1**

|     |          |      |      |   |      |          |
|-----|----------|------|------|---|------|----------|
| REV | NO       | DATE | ZONE | DESCRIPTION                               | BY   | VERIFIED |
|     | 26.08.19 |      |      | AS PER REVISED SCHEMATIC/GENERAL REVISION | UMAR | AKB      |
|     | 10.05.19 |      |      | FOR COMMENT PURPOSE                       | UMAR | AKB      |

|                      |           |
|----------------------|-----------|
| SECTION              | OIL & GAS |
| LOCATION             | DELHI     |
| DESIGNED             | UMAR      |
| DRAWN                | UMAR      |
| CHECKED AND VERIFIED | AKB       |
| SIG                  | A. GANGAL |
| DATE                 | 04.09.20  |

DRG. NO. MEC/23UU/05/28/M/001/0003

**INDRADHANUSH GAS GRID LIMITED**

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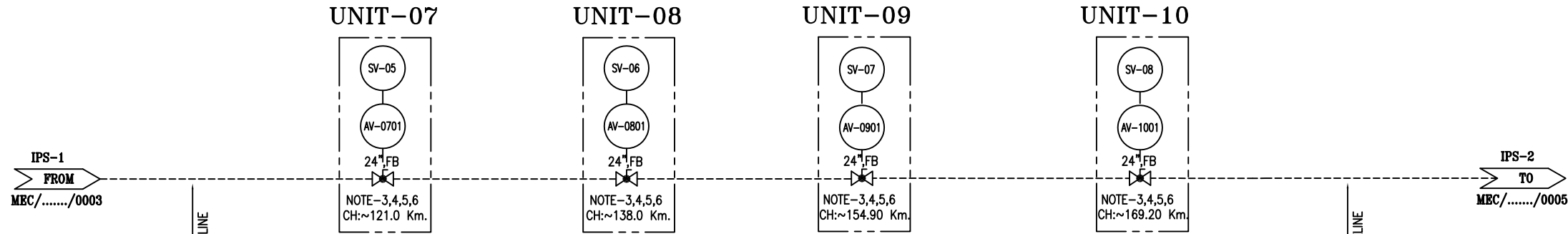
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**NORTH EAST GAS GRID (PHASE-1 P/L SECTION)**

**P&ID FOR INTERMEDIATE PIGGING STATION-1 (IPS-1) ALONG 24 NB NORTH EAST GAS GRID P/L**

SCALE : NTS

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- NOTES:**
1. ALL VENTS SHALL BE LOCATED MIN. HEIGHT OF 3 MTR. ABOVE THE HIGHEST OPERATING LEVEL.
  2. NOTE DELETED.
  3. ALL SV ARE EXTENDED STEM, BUTT WELDED END WITH FULLY WELDED BODY & FULL BORE BALL VALVE.
  4. BURRIED VALVE SHALL BE PROVIDED WITH CORROSION PROTECTION COATING.
  5. FOR SV, HOV & AV DETAIL REFER DRG. NO. MEC/23UU/05/28/M/001/0015 & /0016
  6. LOCATION OF SV STATIONS AND THEIR CHAINAGES ARE AS PER PIPELINE SCHEMATIC ROUTE DIAGRAM. HOWEVER LOCATIONS OF SV MAY GET SLIGHTLY CHANGED AS PER AVAILABILITY OF PLOT TO M/s IGGL.
  7. ALL BALL VALVES WITH BUTT WELDED END SHALL HAVE FULLY WELDED BODY.
  8. ALL HIGHEST POINT & LOWEST POINT OF THE STATION PIPING SHALL BE PROVIDED WITH VENT & DRAIN FACILITY & SAME SHALL BE TAKEN CARE DURING PREPARATION OF GAD.
  9. NOTE DELETED.
  10. SUPPORT SHALL BE PROVIDED BEFORE & AFTER MAINLINE U.

**PROCESS DATA**

|                             |                      |
|-----------------------------|----------------------|
| FLUID: NATURAL GAS/RLNG     | TEMPERATURE          |
| FLOW: - MMSCMD (APPX.)      | WORKING : 0°-55° C   |
| OPER. PRESS.: - KG/CM2(G)   | DESIGN : -29 TO 65°C |
| DESIGN PRESS.: 92 KG/CM2(G) |                      |
| DESIGN CLASS: 600#          |                      |

**LINE LEGEND**

- PROPOSED LINE A/G
  - - - - - PROPOSED LINE U/G
- 24"-P-01-0101-D1A
- |      |                         |
|------|-------------------------|
| ┌──┐ | MATERIAL SPEC.          |
| └──┘ | LINE NO.                |
| ┌──┐ | UNIT NO.                |
| └──┘ | PROCESS FLUID (NG/RLNG) |
| ┌──┐ | LINE SIZE (NOMINAL)     |

**VALVE LEGEND**

- |X|— BALL VALVE FLANGE END
- |X|— BALL VALVE BW END/UPTO 1/2" SW END.
- |X|— PLUG VALVE BW END/UPTO 1/2" SW END.
- |X|— PLUG VALVE FLANGE END
- |X|— GLOBE VALVE.



**INDRADHANUSH GAS GRID LIMITED**



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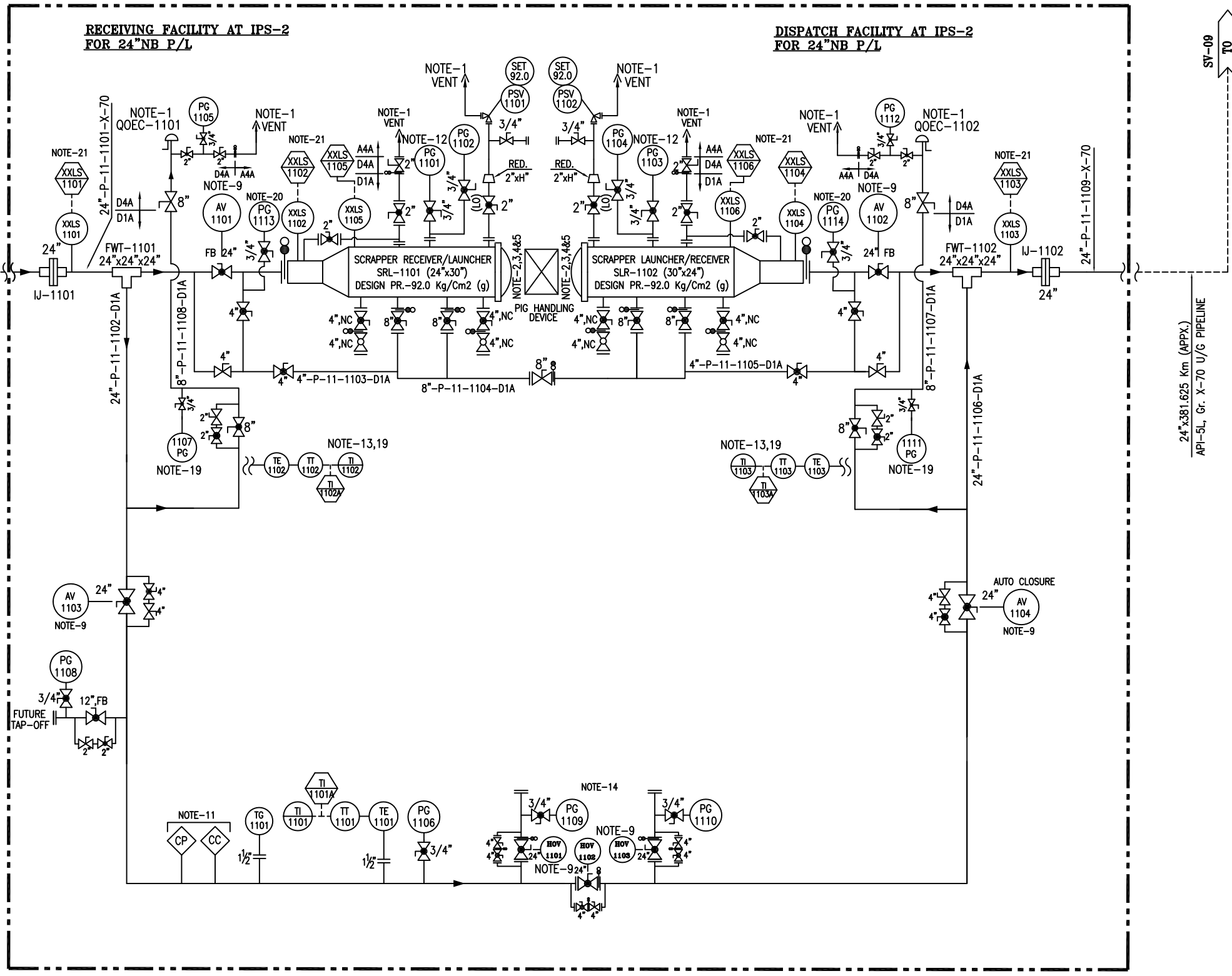
|              |  |
|--------------|--|
| CONCURRED BY |  |
| REV          |  |
| INST.        |  |
| ELEC.        |  |
| PIPING       |  |

**SECTION-1**

|                      |           |
|----------------------|-----------|
| SECTION              | OIL & GAS |
| LOCATION             | DELHI     |
| DESIGNED             | UMAR      |
| DRAWN                | UMAR      |
| CHECKED AND VERIFIED | AKB       |
| SIG                  | A. GANGAL |
| DATE                 | 04.09.20  |

|   |                           |         |
|---|---------------------------|---------|
| PIPELINE SCHEMATIC ROUTE DIAGRAM  | MEC/23UU/05/28/M/000/0021 | REV - 2 |
| REFERENCES  | DRG.NO.                   |         |
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| SCALE   | : NTS                     |         |
| DRG. NO.  | MEC/23UU/05/28/M/001/0004 |         |
| REV   |                           | 0       |

# UNIT-11

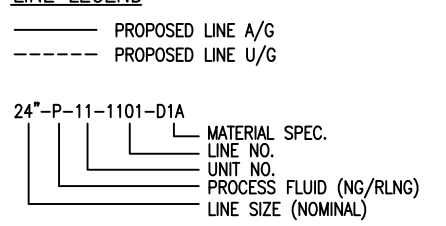


- NOTES:**
1. ALL VENTS SHALL BE LOCATED MIN. HEIGHT OF 3 MTR. ABOVE THE HIGHEST OPERATING LEVEL.
  2. SCRAPPER LAUNCHER/RECEIVER SHALL HAVE SCRAPPER HANDLING FACILITY.
  3. SCRAPPER LAUNCHER/RECEIVER SHALL BE SUITABLE FOR HANDLING INTELLIGENT PIGS.
  4. SCRAPPER LAUNCHER/RECEIVER SHALL HAVE QUICK OPENNING CLOSURE.
  5. SCRAPPER DOOR MECHANISM TO BE CONSTRUCTED SUCH THAT THE DOOR CAN NOT BE OPENED UNLESS SCRAPPER TRAP IS FULLY DEPRESSURISED.
  6. GAS DETECTORS TO BE PROVIDED NEAR FILTERS, FLOW METERS & SCRAPPER TRAPS. SIGNAL FROM GAS DETECTOR TO BE TAKEN IN CONTROL ROOM.
  7. NOTE DELETED.
  8. NOTE DELETED.
  9. FOR SV, HOV & AV DETAIL REFER DRG. NO. MEC/23UU/05/28/M/001/0015 & /0016
  10. NOTE DELETED.
  11. ONLINE RETRIVEL TYPE CORROSION MONITORING COUPON AND CORROSION PROBE SHALL BE PROVIDED. FURTHER WHEREVER SCADA SYSTEM ARE AVAILABLE, THIS SYSTEM SHALL BE ONLINE SCADA COMPATIBLE OTHERWISE DATA SHALL BE COLLECTED BY OFFLINE DATA LOGGER.
  12. PG-1101 & 1103 SHALL HAVE A RANGE OF 0-1 KG/CM2(G) WITH A GAUGE SAVER.
  13. DIRECT SURFACE CONTACT TYPE.
  14. FUTURE PROVISION FOR SCRUBBER/CHECK METERING FACILITY. SAME SHALL BE BI-DIRECTIONAL.
  15. ALL BALL VALVES WITH BUTT WELDED END SHALL HAVE FULLY WELDED BODY.
  16. ALL HIGHEST POINT & LOWEST POINT OF THE STATION PIPING SHALL BE PROVIDED WITH VENT & DRAIN FACILITY & SAME SHALL BE TAKEN CARE DURING PREPARATION OF GAD.
  17. NOTE DELETED.
  18. SUPPORT SHALL BE PROVIDED BEFORE & AFTER MAINLINE IJ.
  19. DEPRESSURIZATION VALVE SHALL BE LOCATED IN SUCH A WAY THAT PG-1107/1111 & TI-1102/1103 CAN BE READ DURING VENTING. 2" VALVE ON VENT LINE OF THE QOEC LINE SHALL BE APPROACHABLE FOR OPERATION.
  20. PG-1113 & 1114 SHALL HAVE A RANGE OF 0-5 KG/CM2(G) WITH A GAUGE SAVER & LEAST COUNT OF 0.1 KG/CM2(G).
  21. ALL PIG SIGNALLER SHALL BE OF NON-INTRUSIVE TYPE.

**PROCESS DATA**

|                              |                      |
|------------------------------|----------------------|
| FLUID: NATURAL GAS(DRY)/RLNG | TEMPERATURE          |
| FLOW: - MMSCMD (APPX.)       | WORKING : 0°-55° C   |
| OPER. PRESS.: - KG/CM2(G)    | DESIGN : -29 TO 65°C |
| DESIGN PRESS.: 92 KG/CM2(G)  |                      |
| DESIGN CLASS: 600#           |                      |

**LINE LEGEND**



**INTERMEDIATE PIGGING STATION-2 (IPS-2)**  
(CH. 191.10 KMS. (APPROX) FROM DT AT GUWAHATI (BAR PALAHA))

| REV      | DATE | ZONE | DESCRIPTION                               | BY   | VERIFIED |
|----------|------|------|---|------|----------|
| 26.08.19 |      |      | AS PER REVISED SCHEMATIC/GENERAL REVISION | UMAR | AKB      |
| 10.05.19 |      |      | FOR COMMENT PURPOSE                       | UMAR | AKB      |

**SECTION-1**

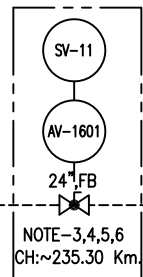
|                      |           |   |
|----------------------|-----------|---|
| SECTION              | OIL & GAS | NORTH EAST GAS GRID (PHASE-1 P/L SECTION)   |
| LOCATION             | DELHI     |   |
| DESIGNED             | UMAR      | P&ID FOR INTERMEDIATE PIGGING STATION-2 (IPS-2) ALONG 24"NB NORTH EAST GAS GRID P/L |
| DRAWN                | UMAR      |   |
| CHECKED AND VERIFIED | AKB       | SCALE : NTS   |
| SIG                  | A. GANGAL | DRG. NO. MEC/23UU/05/28/M/001/0005  |
| DATE                 | 04.09.20  | 24 of 37  |



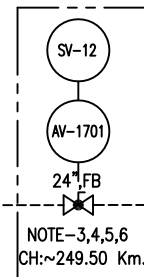
SV-10 CUM DT FOR ITANAGAR  
FROM  
MEC/...../0006

24"x381.625 Km (APPX.)  
API-5L, Gr. X-70 U/G PIPELINE

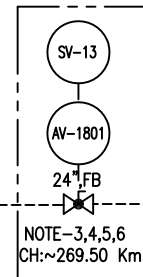
UNIT-16



UNIT-17



UNIT-18



IPS-3  
TO  
MEC/...../0009

24"x381.625 Km (APPX.)  
API-5L, Gr. X-70 U/G PIPELINE

- NOTES:**
1. ALL VENTS SHALL BE LOCATED MIN. HEIGHT OF 3 MTR. ABOVE THE HIGHEST OPERATING LEVEL.
  2. NOTE DELETED.
  3. ALL SV ARE EXTENDED STEM, BUTT WELDED END WITH FULLY WELDED BODY & FULL BORE BALL VALVE.
  4. BURRIED VALVE SHALL BE PROVIDED WITH CORROSION PROTECTION COATING.
  5. FOR SV, HOV & AV DETAIL REFER DRG. NO. MEC/23UU/05/28/M/001/0015 & /0016
  6. LOCATION OF SV STATIONS AND THEIR CHAINAGES ARE AS PER PIPELINE SCHEMATIC ROUTE DIAGRAM. HOWEVER LOCATIONS OF SV MAY GET SLIGHTLY CHANGED AS PER AVAILABILITY OF PLOT TO M/s IGGL.
  7. ALL BALL VALVES WITH BUTT WELDED END SHALL HAVE FULLY WELDED BODY.
  8. ALL HIGHEST POINT & LOWEST POINT OF THE STATION PIPING SHALL BE PROVIDED WITH VENT & DRAIN FACILITY & SAME SHALL BE TAKEN CARE DURING PREPARATION OF GAD.
  9. NOTE DELETED.
  10. SUPPORT SHALL BE PROVIDED BEFORE & AFTER MAINLINE IJ.

PROCESS DATA

FLUID: NATURAL GAS(DRY)/RLNG  
FLOW: - MMSCMD (APPX.)  
OPER. PRESS.: - KG/CM2(G)  
DESIGN PRESS.: 92 KG/CM2(G)  
DESIGN CLASS: 600#

TEMPERATURE  
WORKING : 0°-55° C  
DESIGN : -29 TO 65°C

LINE LEGEND

- PROPOSED LINE A/G
  - - - - - PROPOSED LINE U/G
- 24"-P-01-0101-D1A
- MATERIAL SPEC.
  - LINE NO.
  - UNIT NO.
  - PROCESS FLUID (NG/RLNG)
  - LINE SIZE (NOMINAL)

VALVE LEGEND

- |X|- BALL VALVE FLANGE END
- |X|- BALL VALVE BW END/UPTO 1/2" SW END.
- |X|- PLUG VALVE BW END/UPTO 1/2" SW END.
- |X|- PLUG VALVE FLANGE END
- |X|- GLOBE VALVE.



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SECTION-1

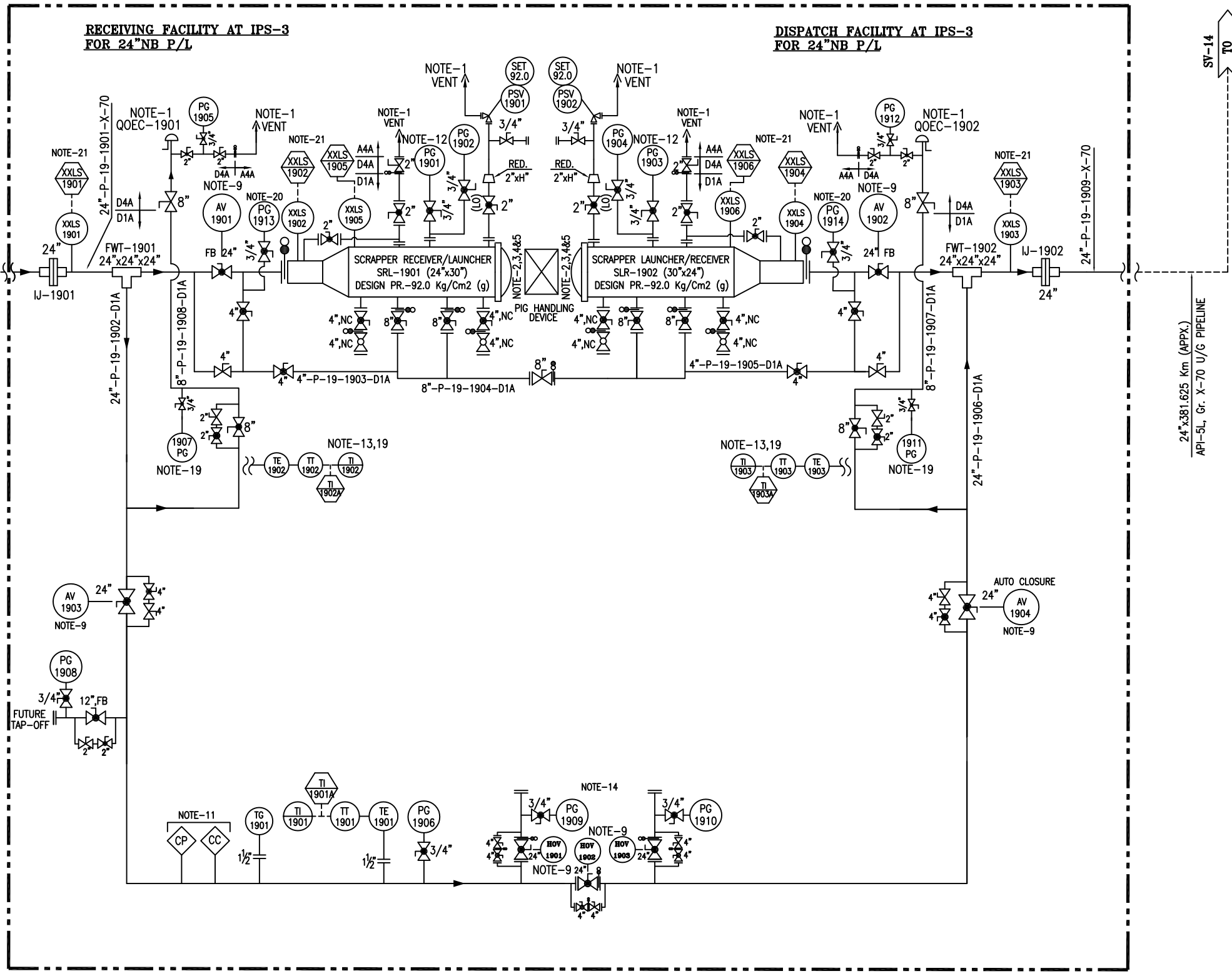
|                      |           |                      |   |
|----------------------|-----------|----------------------|---|
| SECTION              | OIL & GAS | DELHI                | NORTH EAST GAS GRID (PHASE-1 P/L SECTION) |
| LOCATION             | DELHI     | DESIGNED             | UMAR                                      |
| DESIGNED             | UMAR      | DRAWN                | UMAR                                      |
| DRAWN                | UMAR      | CHECKED AND VERIFIED | AKB                                       |
| CHECKED AND VERIFIED | AKB       | APPROVED             | SIG                                       |
| APPROVED             | SIG       | DATE                 | 04.09.20                                  |
| SCALE                | : NTS     | DRG. NO.             | MEC/23UU/05/28/M/001/0008                 |
| REV                  | 0         | DATE                 | 04.09.20                                  |

PIPELINE SCHEMATIC ROUTE DIAGRAM  
MEC/23UU/05/28/M/000/0021  
REV - 2

REFERENCES  
DRG.NO.

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# UNIT-19

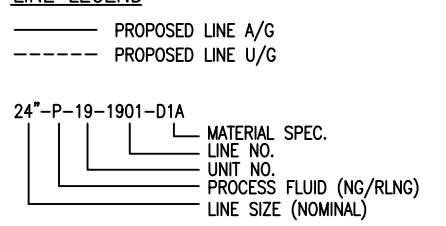


- NOTES:**
1. ALL VENTS SHALL BE LOCATED MIN. HEIGHT OF 3 MTR. ABOVE THE HIGHEST OPERATING LEVEL.
  2. SCRAPPER LAUNCHER/RECEIVER SHALL HAVE SCRAPPER HANDLING FACILITY.
  3. SCRAPPER LAUNCHER/RECEIVER SHALL BE SUITABLE FOR HANDLING INTELLIGENT PIGS.
  4. SCRAPPER LAUNCHER/RECEIVER SHALL HAVE QUICK OPENNING CLOSURE.
  5. SCRAPPER DOOR MECHANISM TO BE CONSTRUCTED SUCH THAT THE DOOR CAN NOT BE OPENED UNLESS SCRAPPER TRAP IS FULLY DEPRESSURISED.
  6. GAS DETECTORS TO BE PROVIDED NEAR FILTERS, FLOW METERS & SCRAPPER TRAPS. SIGNAL FROM GAS DETECTOR TO BE TAKEN IN CONTROL ROOM.
  7. NOTE DELETED.
  8. NOTE DELETED.
  9. FOR SV, HOV & AV DETAIL REFER DRG. NO. MEC/23JU/05/28/M/001/0015 & /0016
  10. NOTE DELETED.
  11. ONLINE RETRIVEL TYPE CORROSION MONITORING COUPON AND CORROSION PROBE SHALL BE PROVIDED. FURTHER WHEREVER SCADA SYSTEM ARE AVAILABLE, THIS SYSTEM SHALL BE ONLINE SCADA COMPATIBLE OTHERWISE DATA SHALL BE COLLECTED BY OFFLINE DATA LOGGER.
  12. PG-1901 & 1903 SHALL HAVE A RANGE OF 0-1 KG/CM2(G) WITH A GAUGE SAVER.
  13. DIRECT SURFACE CONTACT TYPE.
  14. FUTURE PROVISION FOR SCRUBBER/CHECK METERING FACILITY. SAME SHALL BE BI-DIRECTIONAL.
  15. ALL BALL VALVES WITH BUTT WELDED END SHALL HAVE FULLY WELDED BODY.
  16. ALL HIGHEST POINT & LOWEST POINT OF THE STATION PIPING SHALL BE PROVIDED WITH VENT & DRAIN FACILITY & SAME SHALL BE TAKEN CARE DURING PREPARATION OF GAD.
  17. NOTE DELETED.
  18. SUPPORT SHALL BE PROVIDED BEFORE & AFTER MAINLINE IJ.
  19. DEPRESSURIZATION VALVE SHALL BE LOCATED IN SUCH A WAY THAT PG-1907/1911 & TI-1902/1903 CAN BE READ DURING VENTING. 2" VALVE ON VENT LINE OF THE QOEC LINE SHALL BE APPROACHABLE FOR OPERATION.
  20. PG-1913 & 1914 SHALL HAVE A RANGE OF 0-5 KG/CM2(G) WITH A GAUGE SAVER & LEAST COUNT OF 0.1 KG/CM2(G).
  21. ALL PIG SIGNALLER SHALL BE OF NON-INTRUSIVE TYPE.

**PROCESS DATA**

|                              |                      |
|------------------------------|----------------------|
| FLUID: NATURAL GAS(DRY)/RLNG | TEMPERATURE          |
| FLOW: - MMSCMD (APPX.)       | WORKING : 0°-55° C   |
| OPER. PRESS.: - KG/CM2(G)    | DESIGN : -29 TO 65°C |
| DESIGN PRESS.: 92 KG/CM2(G)  |                      |
| DESIGN CLASS: 600#           |                      |

**LINE LEGEND**



**INTERMEDIATE PIGGING STATION-3 (IPS-3)**  
 (CH. 292.0 KMS. (APPROX) FROM DT AT GUWAHATI (BAR PALAHA))

**SECTION-1**

|          |    |      |      |   |      |          |
|----------|----|------|------|---|------|----------|
| REV      | NO | DATE | ZONE | DESCRIPTION                               | BY   | VERIFIED |
| 26.08.19 |    |      |      | AS PER REVISED SCHEMATIC/GENERAL REVISION | UMAR | AKB      |
| 10.05.19 |    |      |      | FOR COMMENT PURPOSE                       | UMAR | AKB      |

|                      |           |
|----------------------|-----------|
| SECTION              | OIL & GAS |
| LOCATION             | DELHI     |
| DESIGNED             | UMAR      |
| DRAWN                | UMAR      |
| CHECKED AND VERIFIED | AKB       |
| SIG                  | A. GANGAL |
| DATE                 | 04.09.20  |

DRG. NO. MEC/23JU/05/28/M/001/0009

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**MECON LIMITED**

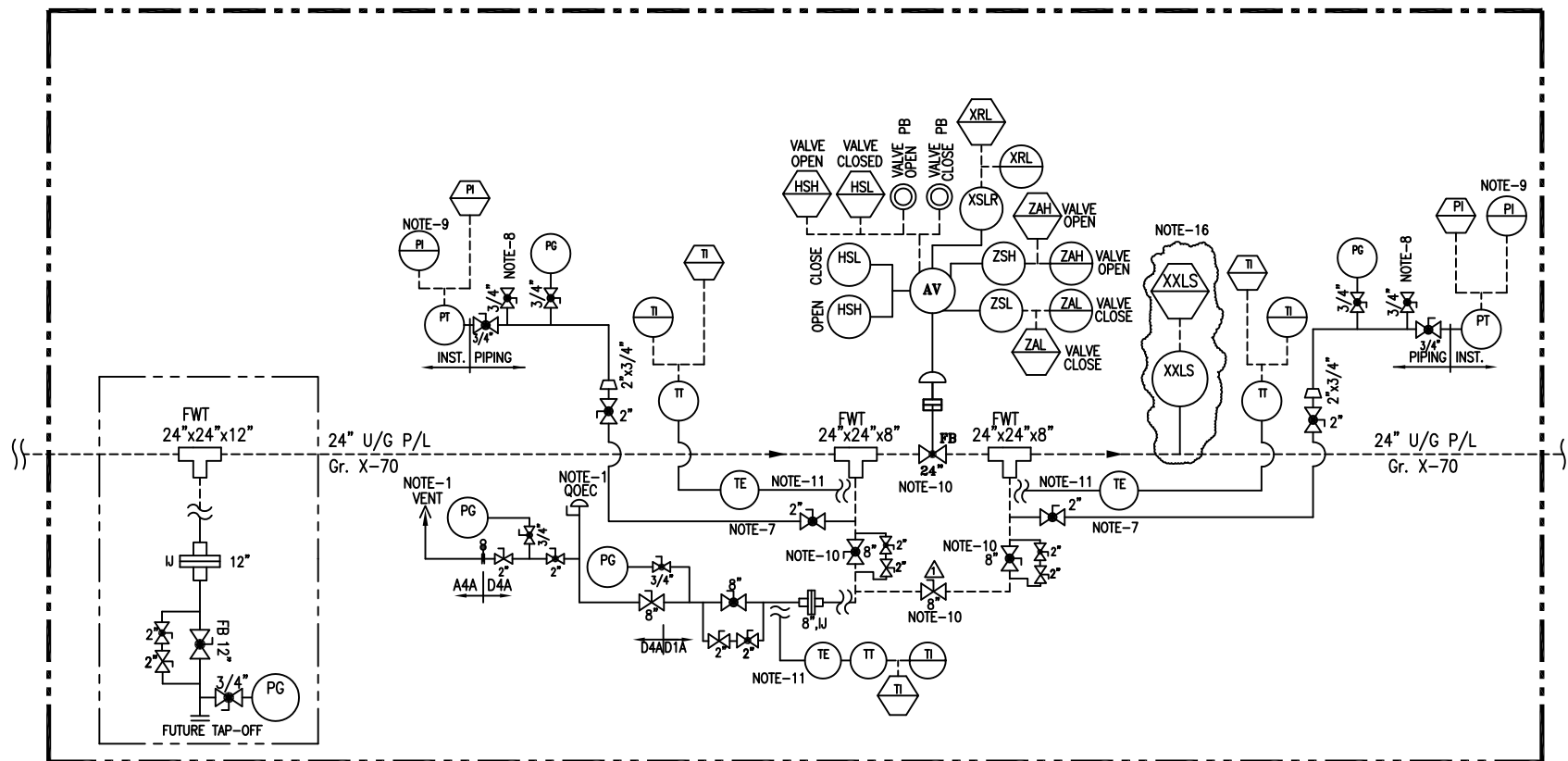
**NORTH EAST GAS GRID (PHASE-1 P/L SECTION)**

**P&ID FOR INTERMEDIATE PIGGING STATION-3 (IPS-3) ALONG 24"NB NORTH EAST GAS GRID P/L**

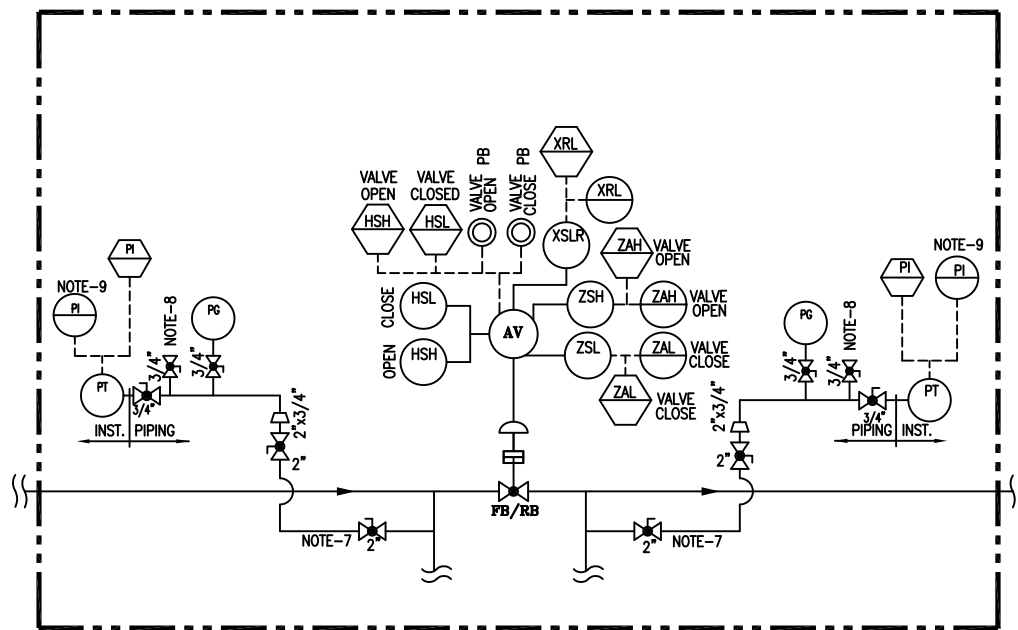
SCALE : NTS



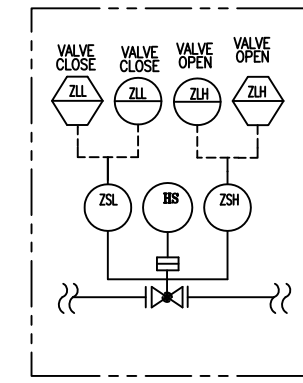




TYPICAL ARRANGEMENT FOR 24" SV (REMOTE OPERATED)



TYPICAL ARRANGEMENT FOR AV



TYPICAL HOV ARRANGEMENT

- NOTE:-**
1. ALL VENT SHALL BE LOCATED MIN. HEIGHT OF 3 MTR. ABOVE THE HIGHEST OPERATING LEVEL.
  2. NOTE DELETED.
  3. ALL AV (ACTUATED VALVES) SHALL BE FAILED TO STAY PUT TYPE VALVE.
  4. NOTE DELETED.
  5. NOTE DELETED.
  6. NOTE DELETED.
  7. ALL PG, PT CONNECTION SHALL BE TAKEN FROM 2" TWO ISOLATION VALVES AND THEN AFTER IT SHOULD BE CONVERTED TO REQUIRE NPT CONNECTION.
  8. GAS TAPPING FOR VALVE ACTUATOR.
  9. FOR PG & PT DETAIL REFER MECON STANDARD DRG.
  10. EXTENDED STEM VALVE.
  11. DIRECT SURFACE CONTACT TYPE.
  12. ALL BALL VALVES WITH BUTT WELDED END SHALL HAVE FULLY WELDED BODY.
  13. ALL HIGHEST POINT & LOWEST POINT OF THE STATION PIPING SHALL BE PROVIDED WITH VENT & DRAIN FACILITY & SAME SHALL BE TAKEN CARE DURING PREPARATION OF GAD.
  14. NOTE DELETED.
  15. SUPPORT SHALL BE PROVIDED BEFORE & AFTER MAINLINE IJ.
  16. NON-INTRUSIVE TYPE PIG SIGNALLER TO BE INSTALLED AT FIRST & LAST SV STATION BEFORE EACH INTERMEDIATE PIGGING STATION/RECEIVING STATION.

**LINE LEGEND**

- PROPOSED LINE A/G
- - - PROPOSED LINE U/G

**VALVE LEGEND**

- BALL VALVE FLANGE END
- BALL VALVE BW END/UPTO 1/2" SW END.
- PLUG VALVE BW END/UPTO 1/2" SW END.
- PLUG VALVE FLANGE END
- GLOBE VALVE.



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|     |    |      |             |    |          |
|-----|----|------|-------------|----|----------|
| REV | NO | DATE | DESCRIPTION | BY | VERIFIED |
| 1   |    |      |             |    |          |
| 2   |    |      |             |    |          |
| 3   |    |      |             |    |          |
| 4   |    |      |             |    |          |
| 5   |    |      |             |    |          |
| 6   |    |      |             |    |          |
| 7   |    |      |             |    |          |
| 8   |    |      |             |    |          |
| 9   |    |      |             |    |          |
| 10  |    |      |             |    |          |
| 11  |    |      |             |    |          |
| 12  |    |      |             |    |          |

**SECTION-1**

|     |          |      |   |      |          |
|-----|----------|------|---|------|----------|
| REV | NO       | DATE | DESCRIPTION                               | BY   | VERIFIED |
| 1   | 04.09.20 |      | AS PER REQUIREMENT                        | UMAR | AKB      |
| 2   | 26.08.19 |      | AS PER REVISED SCHEMATIC/GENERAL REVISION | UMAR | AKB      |
| 3   | 10.05.19 |      | FOR COMMENT PURPOSE                       | UMAR | AKB      |

|                      |                           |  |
|----------------------|---------------------------|--|
| SECTION              | OIL & GAS                 | NORTH EAST GAS GRID (PHASE-1 P/L SECTION)                          |
| LOCATION             | DELHI                     |  |
| DESIGNED             | UMAR                      | TYPICAL ARRANGEMENT FOR 24" SV (REMOTE OPERATED) STATION, HOV & AV |
| DRAWN                | UMAR                      |  |
| CHECKED AND VERIFIED | AKB                       | SCALE : NTS  |
| SIG                  | A. GANGAL                 |  |
| APPROVED             | DATE                      | 04.09.20   |
| DRG. NO.             | MEC/23UU/05/28/M/001/0015 |  |
| REV                  | 1                         |  |

**P&ID**  
**ITANAGAR SPURLINE (PIPELINE SECTION-2)**

# SYMBOLS & ABBREVIATIONS

## SYMBOLS

|  |   |
|--|---|
|  | VP-PLUG VALVE   |
|  | VB-BALL VALVE WELDED END                              |
|  | VB-BALL VALVE FLANGED END                             |
|  | GATE VALVE  |
|  | GV-GLOBE VALVE  |
|  | PRESSURE RELIEF OR SAFETY VALVE (PSV)                 |
|  | PRESSURE REGULATING VALVE (PCV) (SELF ACTUATING TYPE) |
|  | NON RETURN VALVE                                      |
|  | CONTROL VALVE WITH SLAM SHUT-OFF VALVE                |
|  | SOLENOID VALVE  |
|  | GAS ACTUATED ISOLATION VALVE                          |
|  | GAS ACTUATED ISOLATION VALVE WITH HANDWHEEL           |
|  | REDUCER   |
|  | FLANGE  |
|  | FLAME ARRESTOR (FA)                                   |
|  | REMOTE TERMINAL UNIT                                  |
|  | DIAPHRAM  |
|  | PIG SIGNALLER   |
|  | VENT  |
|  | SPECTACLE BLIND                                       |

## SYMBOLS

|  |  |
|--|--|
|  | PD METER   |
|  | TURBINE METER  |
|  | INSULATION JOINT (IJ)  |
|  | FLOW TEE (FWT)   |
|  | FIELD MOUNTED INSTRUMENT   |
|  | CONTROL PANEL MOUNTED INSTRUMENT   |
|  | ULTRASONIC METER   |
|  | SCADA INDICATOR, CONTROLLER OR OTHER DEVICES WITH OPERATOR ACCESS TO ADJUSTMENT. |

## ABBREVIATIONS

|          |                                     |
|----------|-------------------------------------|
| AE       | ANALYZER SENSOR (GAS CHROMATOGRAPH) |
| AI       | ANALYZER INDICATOR                  |
| AT       | ANALYZER TRANSMITTER                |
| FY       | FLOW COMPUTER                       |
| FQI      | FLOW TOTALIZER & INDICATOR          |
| LG       | LEVEL GAUGE                         |
| ZSH/ZSL  | LIMIT SWITCHES (OPEN/CLOSE)         |
| TI/TG    | TEMPERATURE INDICATOR/ GAUGE        |
| TE       | TEMPERATURE ELEMENT                 |
| TW       | THERMOWELL                          |
| DPI/DPG  | DIFF. PRESSURE INDICATOR/ GAUGE     |
| DPT      | DIFF. PRESSURE TRANSMITTER          |
| PI/PG    | PRESSURE INDICATOR/ GAUGE           |
| PT       | PRESSURE TRANSMITTER                |
| FC/FO    | FAILURE TO CLOSE/OPEN               |
| LO       | LOCK OPEN                           |
| FIC/PIC  | FLOW/PRESS. INDICATING CONTROLLER   |
|          | INTERLOCK                           |
| XRL      | LOCAL/REMOTE INDICATION             |
| XSL      | LOCAL/REMOTE SWITCH                 |
| HSH      | HAND SWITCH HIGH                    |
| HSL      | HAND SWITCH LOW                     |
| FT       | FLOW TRANSMITTER                    |
| FE       | FLOW ELEMENT                        |
| Q.O.E.C. | QUICK OPENING END CLOSURE           |

## ABBREVIATIONS

|         |  |
|---------|--|
| TT      | TEMP TRANSMITTER                       |
| FR      | FLOW RECORDER                          |
| PIR     | PRESSURE IND.RECORDER                  |
| TIR     | TEMP. IND. RECORDER                    |
| PSH     | PRESSURE SWITCH HIGH                   |
| PSL     | PRESSURE SWITCH LOW                    |
| LSH     | LEVEL SWITCH HIGH                      |
| LSL     | LEVEL SWITCH LOW                       |
| LAH     | LEVEL ALARM HIGH                       |
| LAL     | LEVEL ALARM LOW                        |
| D       | CONDENSATE DRAIN                       |
| A1A/B1A | 150#/300# RATING                       |
| C1A/D1A | 400#/600# RATING                       |
| LX/PX   | PNEUMATIC/ ELECTRIC SIGNAL TRANSMITTER |
| FB      | FULL BORE                              |
| SP      | SAMPLER                                |
| NG      | NATURAL GAS                            |
| V       | VENT                                   |
| AS      | AUTO SAMPLER                           |
| CP      | CORROSION PROBE                        |
| CC      | CORROSION COUPON                       |
| AV      | ACTUATED VALVE                         |
| SDV     | SHUT DOWN VALVE                        |
| LV      | LEVEL CONTROL VALVE                    |
| PV/PCV  | PRESSURE CONTROL VALVE                 |
| FCV     | FLOW CONTROL VALVE                     |

00"-FLUID-00-00-A1A/B1A/C1A/D1A/D4A

MATERIAL SPEC.

LINE NO.


UNIT NO.

(P-NATURAL GAS)


LINE SIZE (NOMINAL)

### SECTION-2

|   |       |              |             |    |          |            |         |  |   |   |   |   |   |   |   |   |  |
|---|-------|--------------|-------------|----|----------|------------|---------|--|---|---|---|---|---|---|---|---|--|
| REV   | INST. | CONCURRED BY | SECTION     | 12 | 11       | 10         | 9       | 8  | 7 | 6 | 5 | 4 | 3 | 2 | 1 |   |  |
| REV.NO  | DATE  | ZONE         | DESCRIPTION | BY | VERIFIED | REFERENCES | DRG.NO. | SECTION OIL & GAS<br>LOCATION DELHI<br>DESIGNED<br>DRAWN SUNIL<br>CHECKED AND VERIFIED<br>APPROVED<br>DATE |   |   |   |   |   |   |   | NORTH EAST GAS GRID (PHASE-1 P/L SECTION)<br><br>LEGEND / DRAWING SYMBOLS<br><br>SCALE : NTS<br>DRG. NO. MEC/23UU/05/28/M/000/0001<br>SHEET 2 OF 2<br>REV 0 |  |
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# SYMBOLS & ABBREVIATIONS

## SYMBOLS

- SHUT-OFF VALVE, GENERAL
- SAFETY SHUT-OFF VALVE
- CONTINUOUS-ACTION VALVE
- RIGHT-ANGLE SHUT-OFF VALVE, GENERAL
- THREE-WAY VALVE, GENERAL
- FOUR-WAY VALVE, GENERAL
- NEEDLE VALVE
- PUSHBUTTON VALVE
- CHECK VALVE (SPRING TYPE)
- NON RETURN VALVE (SWING TYPE)
- BUTTERFLY VALVE
- CONTINUOUSLY VARIABLE BORE BUTTERFLY VALVE
- LOUVRE
- SEPERATOR GENERAL
- 2 STAGE SEPERATOR
- CYCLONE SEPERATOR
- CONDENSATE TRAP
- FLOWMETER GENERAL
- METER GENERAL
- TURBINE METER
- VORTEX-SHEDDING FLOWMETER
- DIAPHRAGM METER
- MANUALLY OPERATED ACTUATOR, GENERAL
- DIAPHRAGM ACTUATOR
- PISTON ACTUATOR
- ELECTROMAGNETIC ACTUATOR
- HYDRAULIC OR PNEUMATIC ACTUATOR, GENERAL

## SYMBOLS

- SPRING-OPERATED ACTUATOR
- AUTOMATICALLY OPERATED ACTUATOR, GENERAL
- ELECTRIC MOTOR-OPERATED ACTUATOR, GENERAL
- VALVE CLOSED ON FAILURE OF ACTUATING ENERGY
- VALVE OPENED ON FAILURE OF ACTUATING ENERGY
- VALVE RETAINS POSITION ON FAILURE OF ACTUATING ENERGY
- TURBINE, GENERAL
- COMPRESSOR, GENERAL
- ROTARY PISTON COMPRESSOR
- PISTON COMPRESSOR
- JET BOOSTER
- FAN, GENERAL
- HEAT EXCHANGER WITHOUT COUNTERFLOW
- COUNTERFLOW HEAT EXCHANGER
- PLATE HEAT EXCHANGER
- FINNED HEAT EXCHANGER WITH VENTILATOR
- BLIND PLATE
- "FIGURE 8" PLATE, BLIND PLATE IN FUNCTION
- "FIGURE 8" PLATE, GOGGLE PLATE IN FUNCTION
- ORIFICE PLATE
- INSULATING FLANGE
- INSULATING COUPLING
- STRAIGHTENING VANES
- RUPTURE DISK
- SIGHT GLASS, GENERAL
- EXPANSION JOINT
- SILENCER
- PULSATION DAMPENER
- MIXING NOZZLE
- CAP
- FLANGE CONNECTION

## SYMBOLS

- FILTER, GENERAL
- GAS FILTER, GENERAL
- CARTRIDGE FILTER
- GAS SORPTION FILTER
- LIQUID FILTER, GENERAL
- "Y" TYPE STRAINER
- PRESSURE REDUCING VALVE, IN AUXILIARY AND CONTRAL FACILITIES
- PRESSURE CONTROL VALVE, GENERAL
- PROCESS PRIMARY LINE
- PROCESS SECONDARY LINE
- ELECTRIC LINE
- PNEUMATIC LINE
- CAPILLARY LINE
- INSTRUMENT LINE
- HEAT TRACING LINE
- JACKETED LINE
- JACKETED & HEATED LINE
- VENT STACK
- SCRAPPER TRAP
- LIQUID PUMP GENERAL
- CENTRIFUGAL PUMP
- LIQUID RING PUMP
- PISTON PUMP
- DIAPHRAGM PUMP
- CORROSION PROBE
- CORROSION COUPON

## ABBREVIATIONS

- ESD EMERGRNCY SHUT-DOWN
- EW DRAIN
- GCV GAS-OPERATED CONTROL VALVE
- GOV GAS-OVER OIL OPERATED VALVE
- HOV HYDRAULIC-OPERATED VALVE
- LC LOCKED CLOSED
- LO LOCKED OPEN
- LP LOCKED POSITION
- LPT LOW POINT
- MCV MOTOR CONTROL VALVE
- MH MANHOLE
- MOV MOTOR-OPERATED VALVE
- SV SOLENOID VALVE
- PCV PRESSURE CONTROL VALVE
- SAV SAFETY SHUT-OFF VALVE
- SSV SAFETY SHUT-OFF VALVE
- SBV PRESSURE RELIFE VALVE
- PRV PRESSURE RELIFE VALVE
- SP SETPOINT
- TE THERMOCOUPLE
- TW THERMOWELL
- NRV NON-RETURN VALVE
- CV CHECK VALVE
- FCV FLOW CONTROL VALVE
- PGS POWER GAS SUPPLY
- IAS INSTRUMENT AIR SUPPLY
- NC NORMAL CLOSED
- NO NORMAL OPEN

|                      |                                      |
|----------------------|--------------------------------------|
|                      | <b>INDRADHANUSH GAS GRID LIMITED</b> |
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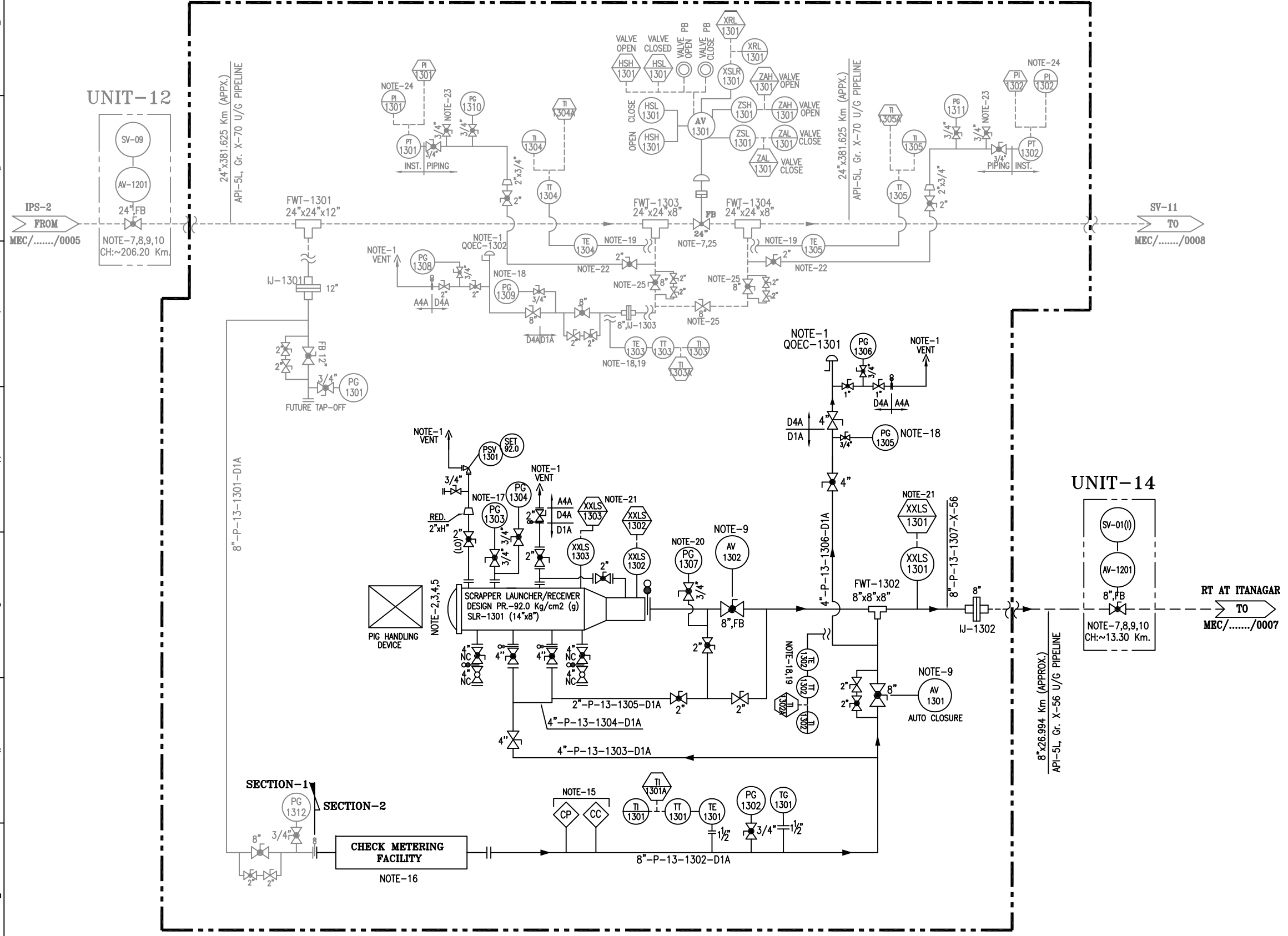
|                      |           |   |
|----------------------|-----------|---|
| SECTION              | OIL & GAS | NORTH EAST GAS GRID (PHASE-1 P/L SECTION) |
| LOCATION             | DELHI     |   |
| DESIGNED             |           |   |
| DRAWN                | SUNIL     |   |
| CHECKED AND VERIFIED |           |   |
| APPROVED             | SIG       |   |
|                      | DATE      |   |

SECTION-2

| REV | INST. | CONCURRED BY | REV.NO | DATE | ZONE | DESCRIPTION | BY | VERIFIED |
|-----|-------|--------------|--------|------|------|-------------|----|----------|
|     |       |              |        |      |      |             |    |          |
|     |       |              |        |      |      |             |    |          |
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|     |       |              |        |      |      |             |    |          |

REFERENCES DRG.NO.  
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UNIT-13



- NOTES:**
1. ALL VENTS SHALL BE LOCATED MIN. HEIGHT OF 3 MTR. ABOVE THE HIGHEST OPERATING LEVEL.
  2. SCRAPPER LAUNCHER/RECEIVER SHALL HAVE SCRAPPER HANDLING FACILITY.
  3. SCRAPPER LAUNCHER/RECEIVER SHALL BE SUITABLE FOR HANDLING INTELLIGENT PIGS.
  4. SCRAPPER LAUNCHER/RECEIVER SHALL HAVE QUICK OPENNING CLOSURE.
  5. SCRAPPER DOOR MECHANISM TO BE CONSTRUCTED SUCH THAT THE DOOR CAN NOT BE OPENED UNLESS SCRAPPER TRAP IS FULLY DEPRESSURISED.
  6. GAS DETECTORS TO BE PROVIDED NEAR FILTERS, FLOW METERS & SCRAPPER TRAPS. SIGNAL FROM GAS DETECTOR TO BE TAKEN IN CONTROL ROOM.
  7. ALL SV ARE EXTENDED STEM, BUTT WELDED END WITH FULLY WELDED BODY & FULL BORE BALL VALVE.
  8. BURIED VALVE SHALL BE PROVIDED WITH CORROSION PROTECTION COATING.
  9. FOR SV, HOV & AV DETAIL REFER DRG. NO. MEC/23UU/05/28/M/001/0015 & /0016
  10. LOCATION OF SV STATIONS AND THEIR CHAINAGES ARE AS PER PIPELINE SCHEMATIC ROUTE DIAGRAM. HOWEVER LOCATIONS OF SV MAY GET SLIGHTLY CHANGED AS PER AVAILABILITY OF PLOT TO M/s IGGL.
  11. ALL BALL VALVES WITH BUTT WELDED END SHALL HAVE FULLY WELDED BODY.
  12. ALL HIGHEST POINT & LOWEST POINT OF THE STATION PIPING SHALL BE PROVIDED WITH VENT & DRAIN FACILITY & SAME SHALL BE TAKEN CARE DURING PREPARATION OF GAD.
  13. NOTE DELETED.
  14. SUPPORT SHALL BE PROVIDED BEFORE & AFTER MAINLINE IJ.
  15. ONLINE RETRIVEL TYPE CORROSION MONITORING COUPON AND CORROSION PROBE SHALL BE PROVIDED. FURTHER WHEREVER SCADA SYSTEM ARE AVAILABLE, THIS SYSTEM SHALL BE ONLINE SCADA COMPATIBLE OTHERWISE DATA SHALL BE COLLECTED BY OFFLINE DATA LOGGER.
  16. CHECK METERING P&ID SHALL BE PROVIDED SEPARATELY. SAME SHALL BE BI-DIRECTIONAL.
  17. PG-1303 SHALL HAVE A RANGE OF 0-1 KG/CM2(G) WITH A GAUGE SAVER.
  18. DEPRESSURIZATION VALVE SHALL BE LOCATED IN SUCH A WAY THAT PG-1305 & TI-1302 CAN BE READ DURING VENTING. 1/2" VALVE ON VENT LINE OF THE QOEC LINE SHALL BE APPROACHABLE FOR OPERATION.
  19. DIRECT SURFACE CONTACT TYPE.
  20. PG-1307 SHALL HAVE A RANGE OF 0-5 KG/CM2(G) WITH A GAUGE SAVER & LEAST COUNT OF 0.1 KG/CM2(G).
  21. ALL PIG SIGNALLER SHALL BE OF NON-INTRUSIVE TYPE.
  22. NOTE DELETED.
  23. NOTE DELETED.
  24. NOTE DELETED.
  25. NOTE DELETED.

PROCESS DATA

|                              |                                |
|------------------------------|--------------------------------|
| FLUID: NATURAL GAS(DRY)/RLNG | TEMPERATURE WORKING : 0°-55° C |
| FLOW: - MMSCMD (APPROX.)     | DESIGN -29 TO 65°C             |
| OPER. PRESS.: - KG/CM2(G)    |                                |
| DESIGN PRESS.: 92 KG/CM2(G)  |                                |
| DESIGN CLASS: 600#           |                                |

LINE LEGEND

- PROPOSED LINE A/G
  - - - PROPOSED LINE U/G
  - LINE A/G (OTHER'S SCOPE)
  - - - LINE U/G (OTHER'S SCOPE)
- 24"-P-01-0101-D1A  
8"-P-01-0101-D1A
- MATERIAL SPEC.
  - LINE NO.
  - UNIT NO.
  - PROCESS FLUID (NG/RLNG)
  - LINE SIZE (NOMINAL)

VALVE LEGEND

- BALL VALVE FLANGE END
- BALL VALVE BW END/UPTO 1/2" SW END.
- PLUG VALVE BW END/UPTO 1/2" SW END.
- PLUG VALVE FLANGE END
- GLOBE VALVE.



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SY-10 CUM DISPATCH FACILITY FOR 8"NBX26.994 KMS. P/L TO RT ITANAGAR AT BARPHALONG GAON (CH. 219.692 KMS. (APPROX) FROM DT AT GUWAHATI (BAR PALAHA))

| REV      | NO | DATE | ZONE | DESCRIPTION                               | BY     | VERIFIED |
|----------|----|------|------|---|--------|----------|
| 18.03.20 |    |      |      | AS PER REVISED SCHEMATIC/GENERAL REVISION | RASHMI | AKB      |
| 26.08.19 |    |      |      | AS PER REVISED SCHEMATIC/GENERAL REVISION | UMAR   | AKB      |
| 10.05.19 |    |      |      | FOR COMMENT PURPOSE                       | UMAR   | AKB      |

| REV      | NO | DATE | ZONE | DESCRIPTION                               | BY     | VERIFIED |
|----------|----|------|------|---|--------|----------|
| 18.03.20 |    |      |      | AS PER REVISED SCHEMATIC/GENERAL REVISION | RASHMI | AKB      |
| 26.08.19 |    |      |      | AS PER REVISED SCHEMATIC/GENERAL REVISION | UMAR   | AKB      |
| 10.05.19 |    |      |      | FOR COMMENT PURPOSE                       | UMAR   | AKB      |

| SECTION   | LOCATION | DESIGNED | DRAWN | CHECKED AND VERIFIED | SIG       | DATE     |
|-----------|----------|----------|-------|----------------------|-----------|----------|
| OIL & GAS | DELHI    | UMAR     | UMAR  | AKB                  | A. GANGAL | 04.09.20 |

| SECTION   | LOCATION | DESIGNED | DRAWN | CHECKED AND VERIFIED | SIG       | DATE     |
|-----------|----------|----------|-------|----------------------|-----------|----------|
| OIL & GAS | DELHI    | UMAR     | UMAR  | AKB                  | A. GANGAL | 04.09.20 |

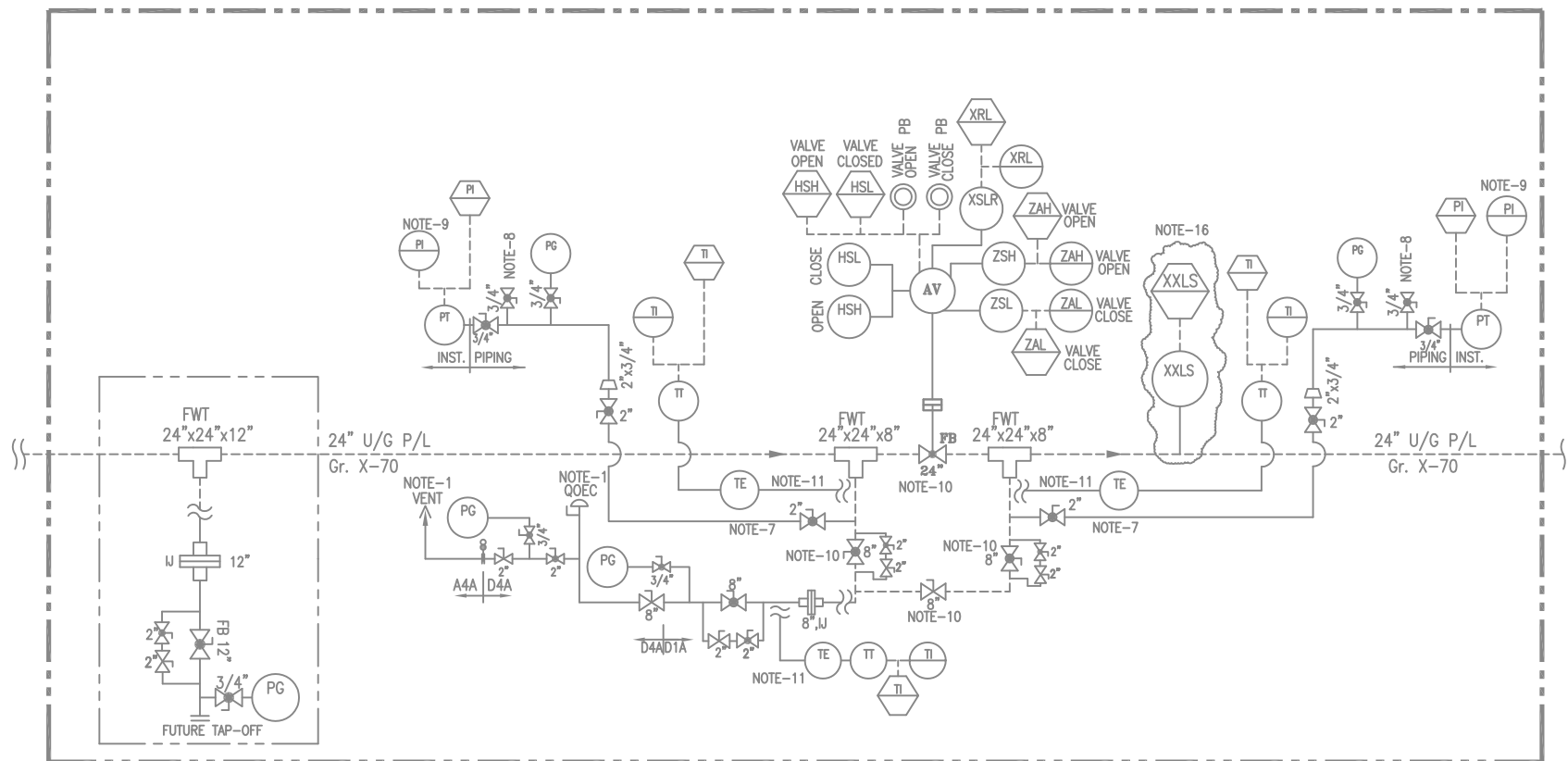
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NORTH EAST GAS GRID (PHASE-1 P/L SECTION)

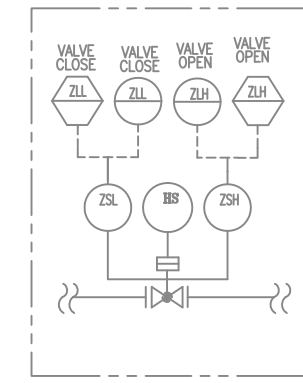
P & ID FOR SV-09, SV-01(I) & SV-10 CUM DISPATCH FACILITY FOR 8"NBX26.994 KMS. P/L TO RT ITANAGAR

SCALE : NTS  
DRG. NO. MEC/23UU/05/28/M/001/0006

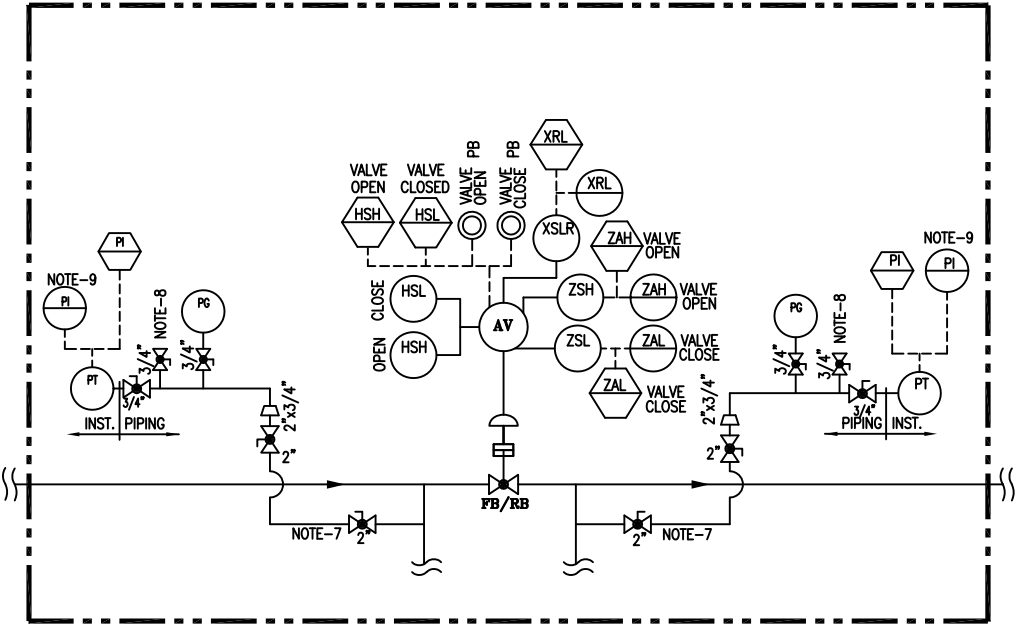




TYPICAL ARRANGEMENT FOR 24" SV (REMOTE OPERATED)



TYPICAL HOV ARRANGEMENT



TYPICAL ARRANGEMENT FOR AV

- NOTE:-**
1. ALL VENT SHALL BE LOCATED MIN. HEIGHT OF 3 MTR. ABOVE THE HIGHEST OPERATING LEVEL.
  2. NOTE DELETED.
  3. ALL AV (ACTUATED VALVES) SHALL BE FAILED TO STAY PUT TYPE VALVE.
  4. NOTE DELETED.
  5. NOTE DELETED.
  6. NOTE DELETED.
  7. ALL PG, PT CONNECTION SHALL BE TAKEN FROM 2" TWO ISOLATION VALVES AND THEN AFTER IT SHOULD BE CONVERTED TO REQUIRE NPT CONNECTION.
  8. GAS TAPPING FOR VALVE ACTUATOR.
  9. FOR PG & PT DETAIL REFER MECON STANDARD DRG.
  10. NOTE DELETED.
  11. NOTE DELETED.
  12. ALL BALL VALVES WITH BUTT WELDED END SHALL HAVE FULLY WELDED BODY.
  13. ALL HIGHEST POINT & LOWEST POINT OF THE STATION PIPING SHALL BE PROVIDED WITH VENT & DRAIN FACILITY & SAME SHALL BE TAKEN CARE DURING PREPARATION OF GAD.
  14. NOTE DELETED.
  15. NOTE DELETED.
  16. NOTE DELETED.

- LINE LEGEND**
- PROPOSED LINE A/G
  - - - PROPOSED LINE U/G
  - LINE A/G (OTHER'S SCOPE)
  - - - LINE U/G (OTHER'S SCOPE)

- VALVE LEGEND**
- BALL VALVE FLANGE END
  - BALL VALVE BW END/UPTO 1/2" SW END.
  - PLUG VALVE BW END/UPTO 1/2" SW END.
  - PLUG VALVE FLANGE END
  - GLOBE VALVE.



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|     |    |      |             |    |          |
|-----|----|------|-------------|----|----------|
| REV | NO | DATE | DESCRIPTION | BY | VERIFIED |
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| <b>SECTION-2</b> |  |  |  |  |  |
| CONCURRED BY     |  |  |  |  |  |

|                      |               |
|----------------------|---------------|
| SECTION              | OIL & GAS     |
| LOCATION             | DELHI         |
| DESIGNED             | UMAR          |
| DRAWN                | UMAR          |
| CHECKED AND VERIFIED | AKB           |
| APPROVED             | SIG A. GANGAL |
| DATE                 | 04.09.20      |

|  |     |
|--|-----|
| <b>NORTH EAST GAS GRID (PHASE-1 P/L SECTION)</b> |     |
| <b>TYPICAL ARRANGEMENT FOR AV</b>                |     |
| SCALE : NTS                                      | REV |
| DRG. NO. MEC/23UU/05/28/M/001/0015               | 0   |

